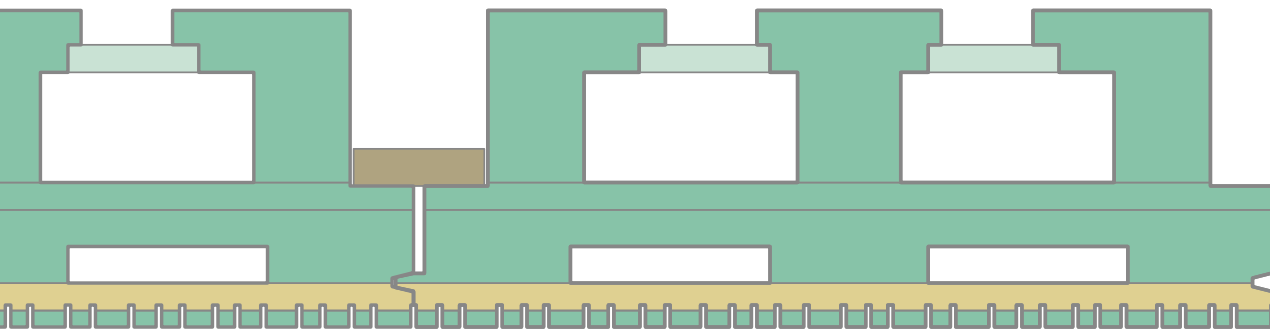
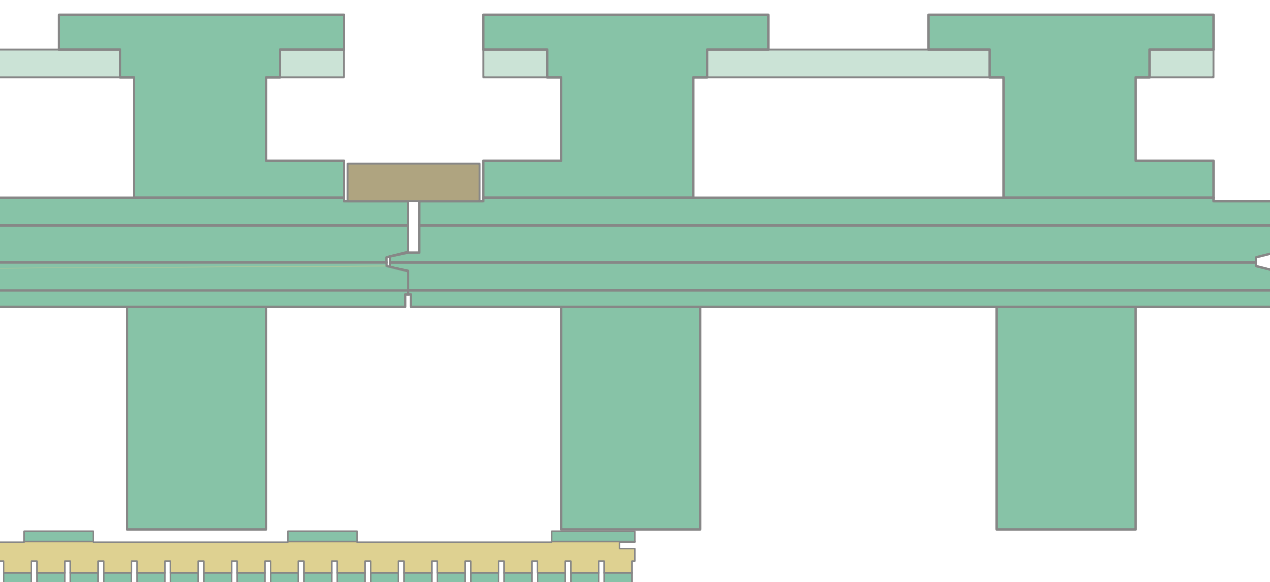




Configurable cross-laminated timber web element
for sound-insulating structural ceiling components



Configurable cross-laminated timber web element
for widespan floor components with flexible transverse
and longitudinal installation routing



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LIGNO ■ TREND®

For sustainable building in timber.

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Date 14/08/2024,
Subject to alternations.

Components with LIGNO® Rippe-x

Introduction

In the latest generation of Lignotrend structural ceiling elements too, a static load-bearing effect is combined with a high-quality, factory-finished visible surface in real wood, optionally with acoustic profile.

Element and visible surface are even more dimensionally stable: a **second transverse layer in the lower chord** and the so-called cross-laminated timber layer in the upper chord make the element even more tolerant to structurally related timber humidity changes. With **acoustic profiles the joint pattern is homogeneous like never** before:

The showing-through of element joints under unfavourable conditions is now also consigned to the past.

As a cross-laminated timber web element, LIGNO Rippe-x utilises the timber efficiently without sacrificing the solidity. It is now fully **flexibly configurable for individual requirements** – be it as a ceiling for a detached house or as a highly sound-insulating ceiling for multi-storey buildings with fire resistance up to F90-B as well as with longitudinal and transverse channels for routing cables and pipes.

Noise protection

Due to their characteristics with regard to impact sound and airborne sound insulation, separating ceilings of almost any kind are possible, e.g. in multi-storey buildings, schools, offices, etc. Their use is also widespread in high-quality detached house construction, because they create a special quality of quietness due to sound insulation in the low frequency area. Disturbing, loud rumbling noises from the upper floor are minimised by following the **predefined, tested superstructures**

► **page 26**

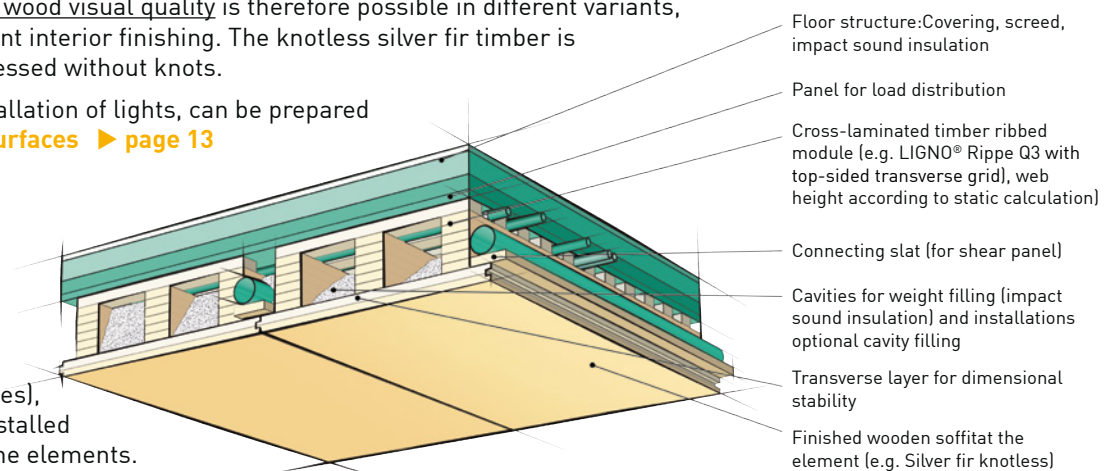
Visible surface

The noise protection described requires no cladding of the soffit. The production of the ceiling elements with real wood visual quality is therefore possible in different variants, which saves the subsequent interior finishing. The knotless silver fir timber is unique, because it is processed without knots.

Openings, e.g. for the installation of lights, can be prepared in the factory if desired. **Surfaces** ► **page 13**

Room acoustics

In case of requirements for a reduction of noise level and reverberation (e.g. in the construction of schools or offices, but also in modern living spaces), an acoustic absorber is installed during the production of the elements. The visible layer is profiled accordingly with slats. **Acoustic profiles** ► **from page 12**



Span widths

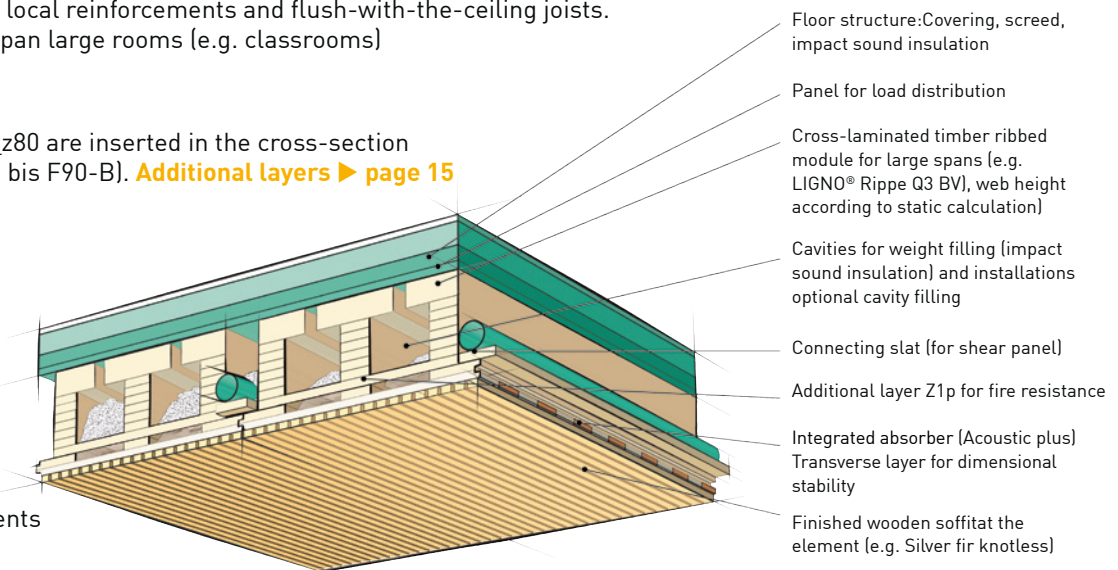
Freedom of design in the floor plan is made possible by free span widths. Elements can be prepared in the factory for local reinforcements and flush-with-the-ceiling joists. BV elements are used to span large rooms (e.g. classrooms)

Fire resistance

Additional layers _z26 to _z80 are inserted in the cross-section for fire resistances (F30-B bis F90-B). **Additional layers** ► **page 15**

Construction biology

The harmlessness to health of the bonding is certified by the natureplus® certificate no. 0211-0606-014-1, which is based on stringent tests. The soft wood fibre material installed in acoustic elements is likewise certified.



Configuration procedure

LIGNO® Rippe Q3-x

Phase 1

Based on your requirements, preselect the component features:



Sound and thermal insulation

► from page 26

Selection of the component structure: Tested superstructures, e.g. for increased noise protection, including low frequency, and for thermal insulation if applicable.



Implementation as a web or box element

► page 8

Selection of the top side: for the top-side installation layout, longitudinal and/or transverse on the ceiling, or as a level surface for the roof superstructure.



Statics

► page 9

Definition of the approximate bar height (pre-dimensioning with Lignotrend LTB-x dimensioning program and DC Statik): From normal to large span widths, with vibration verification.



Fire resistance

► page 10

Arrangement of the so-called additional layer for fire protection F0-B to F90-B, bulkhead solutions for cable/pipe feed-throughs.



Installation space / additional absorber

► page 10

If necessary: selection of the so-called plus layer. Additional channels for cables/pipes/built-in components underneath the fire-protection layer.



Surface and room acoustics

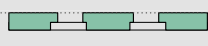
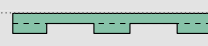
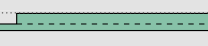
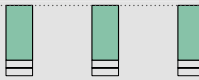
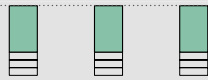
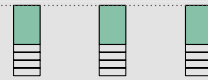
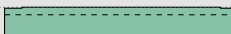
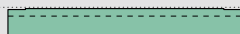
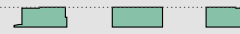
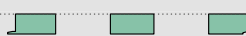
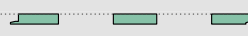
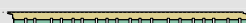
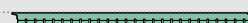
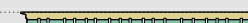
► from page 11

Definition of the component soffit: Various types of timber including knotless, closed surfaces, acoustic slats/board profiles, integrated acoustic absorbers.

Phase 2

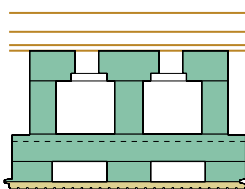
To determine the cross-sectional height, static dimensioning is carried out with the LTB dimensioning program and DC-Statik ► page 9.

Your Lignotrend consultant will be glad to do that for you.

Example ceiling configuration for large span width	Example ceiling configuration for normal span width	Example ceiling configuration for normal span width	Example roof configuration for normal span width
R_w to 75 dB / $L_{n,w}$ to 37 dB	R_w to 75 dB / $L_{n,w}$ to 37 dB	R_w to 75 dB / $L_{n,w}$ to 37 dB	R_w to 64 dB / flexible U-value
			
High upper chord with longitudinal channel LIGNO® Rippe Q3_bv	Upper chord with longitudinal channel LIGNO® Rippe Q3	Upper chord with transverse grid, longitudinal channel underneath LIGNO® Rippe Q3-r25	Closed upper chord LIGNO® Block Q3
			
High bars for large span width or high load	Medium-height bars for medium span width or moderate load	Medium-height bars for medium span width or moderate load	Low bars for small/medium span width or low load
			
F60-B with additional layer _z53	F60-B with additional layer _z53	F30-B with additional layer _z26	F0-B without additional layer _z0
			
_p53 53 mm-high installation space	_p26 26 mm-high installation space	_p0 no additional installation space	_p0 no additional installation space
			
_a50g Acoustic absorber _625-20-4 Slat profile _WTL Silver fir, patterned _b0 untreated	_a0 without absorber _625-20-4 Slat profile _WTE Silver fir, economy _buV Light protection	_a50g Acoustic absorber _625-621-4 Closed soffit _EI Knotless oak _buV Light protection	_a50g Acoustic absorber _625-12n25-4:3D Slat profile _WTL Silver fir, patterned _b0 untreated
			

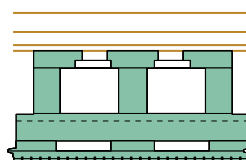
Ceiling component
for large span width

LIGNO® Rippe Q3-x



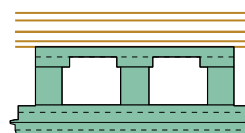
Ceiling component
for normal span width

LIGNO® Rippe Q3-x



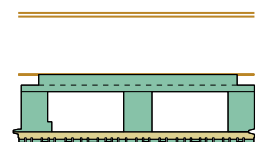
Ceiling component
for normal span width

LIGNO® Rippe Q3-x



Flat roof component
with warm roof structure

LIGNO® Block Q3-x



Configuration procedure

LIGNO® Rippe Q2i-x

Phase 1

Based on your requirements, preselect the component features:



Sound and thermal insulation



► from page 26

Selection of the component structure: Tested superstructures, e.g. for increased noise protection, including low frequency, and for thermal insulation if applicable..



Implementation as a web element



► page 8

Top side:
for the top-side installation layout, longitudinal on the ceiling
LIGNO® Rippe Q2i-x is basically manufactured as a single-span beam.



Statics

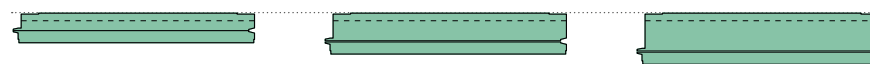


► page 9

Definition of the approximate bar height (pre-dimensioning with Lignotrend LTB-x dimensioning program and DC Statik): From normal to large span widths, with vibration verification.



Fire resistance



► page 10

Arrangement of the so-called additional layer
for fire protection F0-B to F90-B, bulkhead solutions for cable/pipe feed-throughs.



Installation space

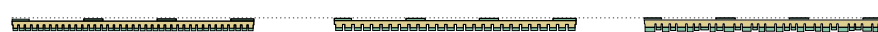


► page 10

Selection of installation layer, definition of transverse installation zones in the support area.
Additional channels for large cables/pipes/built-in components underneath the fire-protection layer.



Surface and room acoustics

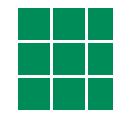


► from page 11 Definition of the component soffit LIGNO® Acoustic light: Various types of timber including knotless, closed surfaces, acoustic slats profiles, integrated acoustic absorbers. ► **TD LIGNO® Acoustic light**

Phase 2

To determine the cross-sectional height, static dimensioning is carried out with the LTB dimensioning program and DC-Statik ► page 9.

Your Lignotrend consultant will be glad to do that for you.



LIGNO®
Configurable Cross-Laminated Timber

**Example ceiling configuration
for normal span width**

R_w to 75 dB / $L_{n,w}$ to 37 dB

Upper chord
with longitudinal channel
LIGNO® Rippe Q2i

Medium-height bars
for medium span width
or moderate load

F60-B
with additional layer **_z53**

+i120 120 mm-high
installation space

_a50g Acoustic absorber
_625-12-4 Slat profile
_WTL Silver fir, patterned
_bl-t Lacquer transparent

**Example ceiling configuration
for large span width**

R_w to 75 dB / $L_{n,w}$ to 37 dB

Upper chord
with longitudinal channel
LIGNO® Rippe Q2i

High bars
for large span width
or high load

F90-B
with additional layer **_z80**

+i160 160 mm-high
installation space

_a50g Acoustic absorber
_625-20-4 Slat profile
_BU Knotless beech
_buV Light protection

**Example ceiling configuration
for normal span width**

R_w to 75 dB / $L_{n,w}$ to 37 dB

Upper chord
with longitudinal channel
LIGNO® Rippe Q2i

Medium-height bars
for medium span width
or moderate load

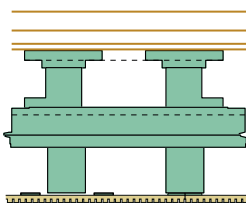
F30-B
with additional layer **_z26**

+i200 200 mm-high
installation space

_a50g Acoustic absorber
_625-12n25-4:3D Slat profile
_EI Knotless oak
_b0 Light protection

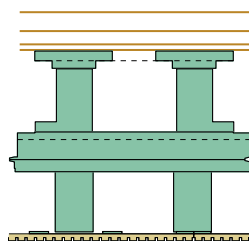
Ceiling component
for normal span width

LIGNO® Rippe Q2i-x



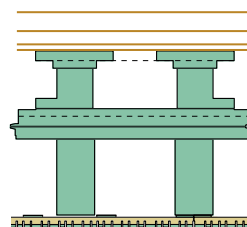
Ceiling component
for large span width

LIGNO® Rippe Q2i-x



Ceiling component
for normal span width

LIGNO® Rippe Q2i-x



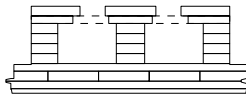
Configuration of the element top side

Optional installation grid

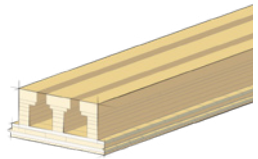
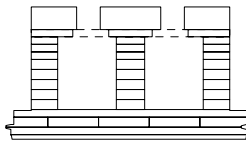
Transverse grid

A simple room-sided layout of small cable/pipe cross-sections (electrical, heating, fresh water) is possible on the top side of the element if it is configured with a transverse grid. Elaborate cutting to size of insulating panels for the floor structure becomes superfluous.

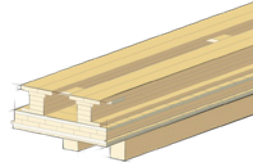
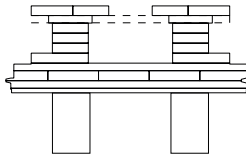
_r0



Top side with longitudinal channels,
no transverse grid

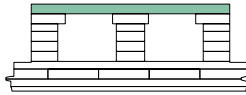


only for
Rippe Q2i



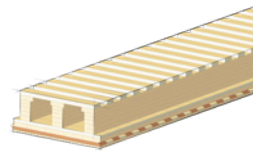
_r25

only for
Rippe Q3



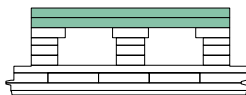
Top side with grid for transverse installation.
The gaps in the grid are 25 mm high
and approx. 62 mm wide.

up to element height 290



_r50

only for
Rippe Q3



Top side with grid for transverse installation.
The gaps in the grid are 50 mm high
and approx. 62 mm wide.

up to element height 290



Configuration of the bar/element height

Pre-dimensioning and static dimensioning

Element height (pre-dimensioning)

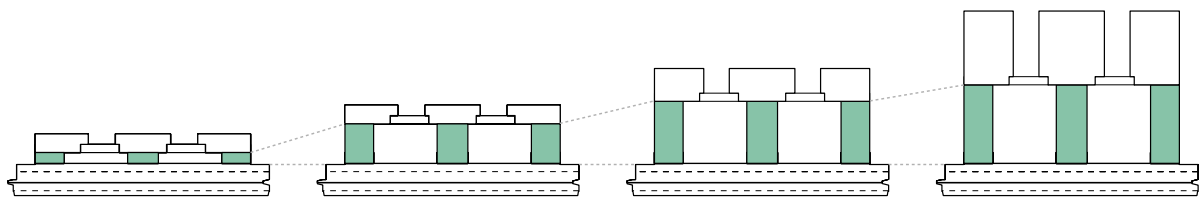
During the configuration, the element height is initially estimated.

The bar height results from the selection of the remaining configuration options, see tables ► **from page 14.**

low load	small span width	medium span width	large span width
high load	small span width	medium span width	large span width
	small span width with vibration verification	medium span width with vibration verification	large span width with vibration verification

Rippe Q3

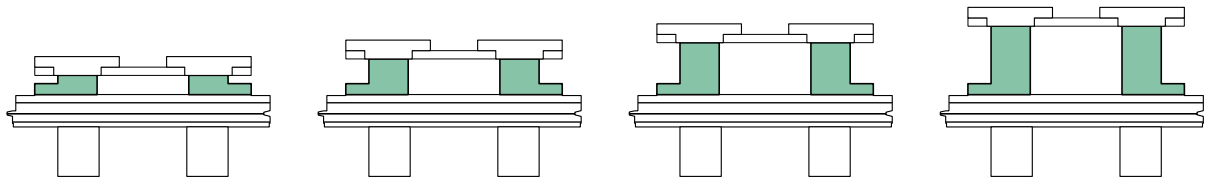
Element height 150 170 190 210 230 250 270 290 310 330 350 370 390 410 410 450



Rippe Q2i

Element height 170 190 210 230 250 270 290

Installation height top 120 160 120 160 120 160 200 120 160 200 120 160 200 120 160 200 120 160 200



Element height (direct load-capacity verification)

With the free **LTB-x dimensioning software** and **DC-Statik**, a configuration can be created with realistic pre-dimensioning and a verifiable proof. Download from ► www.lignotrend.com/downloads

For the LTB-x, the so called „**hot dimensioning**“ (fire resistances F30-B, F60-B und F90-B) a second, **separate verification** is to be carried out in which the theoretical residual cross-section is to be taken into account.

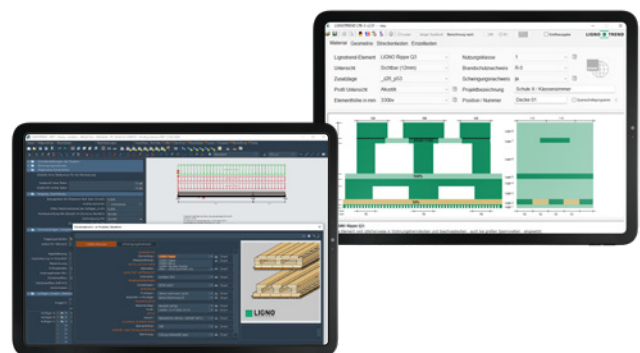


Plate load capacity

The **statically effective plate** is formed by coupling the element strips with butt boards. **Multi-ply butt boards** (cross- section 95 mm x 26,5 mm) are delivered as standard. These are fastened on site, for example with clamps. Additional stiffening boards or diagonals are not usually necessary!

A static verification of the plate is necessary.

► **Characteristic values from page 33**

Configuration of the fire resistance

Configuration of the lower installation area

Additional layers for fire resistance

For a calculable behaviour in case of fire, closed timber layers of different thicknesses are located above the soffit. They isolate at Rippe Q3 the upper area from the soffit with acoustic absorber respectively at RippeQ2i from the lower installation area.

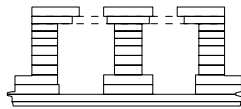
Plus layers for lower installation area

The lowering of the soffit using so-called plus layers enables the flexible layout of cables/pipes without having to penetrate the fire protection level. They increase the sound absorption capacity and allow the installation of spots. With Rippe Q2i, a large area is created for transverse and longitudinal cable routing.

_z0

Unmodified
base body

LIGNO® Rippe



Rippe Q3

_p0

no plus layer

Rippe Q3

_p26

Plus layer for 26 mm
installation space
underneath the fire
protection layer

Rippe Q3

_p53

Plus layer for 53 mm
installation space
underneath the fire
protection layer

Rippe Q2i

_z26

_r0 for all heights
_r25 for all heights
_r50 from height 190

_z26

26,5 mm-high
additional layer
for fire resistance

_z26_p0

_r0 for all heights
_r25 for all heights
_r50 from height 190

_z26_p26

_r0 for all heights
_r25 for all heights
_r50 from height 210

_z26_p53

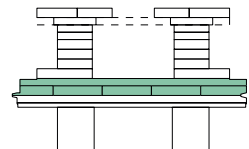
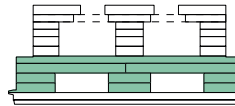
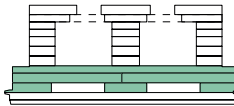
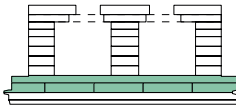
_r0 from height 170
_r25 from height 210
_r50 from height 210

_z53

_r0 from height 170
_r25 from height 170
_r50 from height 210

for
F30-B

according
to National
Technical
Approval



_z53

53 mm-high
additional layer
for fire resistance

_z53_p0

_r0 from height 170
_r25 from height 170
_r50 from height 210

_z53_p26

_r0 from height 170
_r25 from height 210
_r50 from height 210

_z53_p53

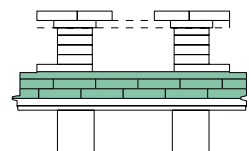
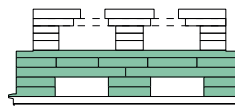
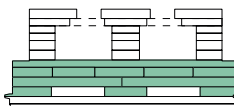
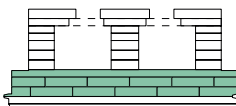
_r0 from height 210
_r25 from height 210
_r50 from height 230

_z80

_r0 from height 190
_r25 from height 210
_r50 from height 230

for
F60-B

according
to National
Technical
Approval



_z80

80 mm-high
additional layer
for fire resistance

_z80_p0

_r0 from height 190
_r25 from height 210
_r50 from height 230

_z80_p26

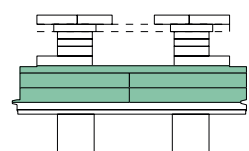
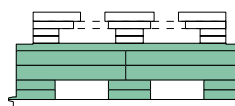
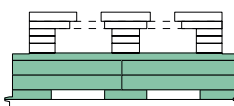
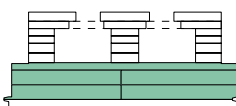
_r0 from height 210
_r25 from height 230
_r50 from height 230

_z80_p53

_r0 from height 230
_r25 from height 230
_r50 not available

for
F90-B

according
to National
Technical
Approval



Configuration of the element soffit LIGNO® Rippe Q3 Acoustic profile, absorber _a50g

Sound-absorbing slat profiles

To achieve a sound-absorbing effect of the element surface on the room side, the wood surface can be profiled ex works with joints. The transverse layer located underneath is then fitted with an absorber.

Transverse layer _a50g

with soft wood fibre acoustic absorber (50% of area)

_625-12-4	12 mm slat, 4 mm joint	
_625-20-4	20 mm slat, 4 mm joint	
_625-12 n 25-4 _625-12 n 25-4:3D	nature profile: Slat width from 12 to 25 mm in irregular sequence, 4 mm joint 3D: Slats additionally graduated in height by 2, 4 or 6 mm	
_625-22n40-4	nature profile: Slat width from 22 to 40 mm in irregular sequence, 4 mm joint	
_625-18-6	18 mm slat, 6 mm joint	
_625-18 n 38-6	nature profile: Slat width from 18 to 38 mm in irregular sequence, 6 mm joint	
_625-23-8	23 mm slat, 8 mm joint	
_625-54-8	54 mm slat, 8 mm joint	

The component soffit of LIGNO® Rippe Q2i is made of LIGNO® Acoustic light.

► TD LIGNO® Acoustic light

Configuration of the element soffit LIGNO® Rippe Q3

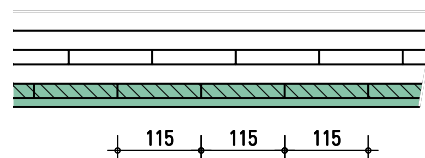
Low absorbent and closed profiles

Low sound-absorbent slat profiles

If a slat surface is desired, but a low sound absorption is sufficient, no acoustic absorber is placed in the transverse layer. Cross-sectional structure of the **profile variants otherwise analogous to the absorbent variants**.

Transverse layer _a0

with solid wood transverse layer, no absorber



Laminar, closed real wood soffit

The element soffit can also be implemented with a closed real wood surface over the element width of 625 mm.

Transverse layer _a0

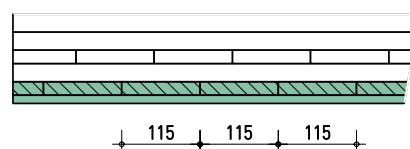
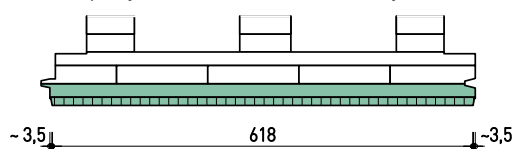
with solid wood transverse layer, no absorber

_625-618-7

all types of wood except _WTE



V-shaped joint at lateral element butt joint

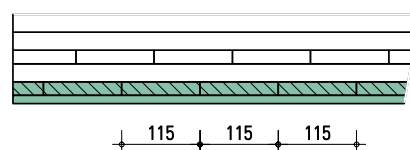
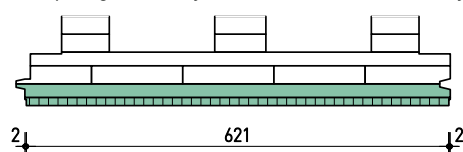


_625-621-4

all types of wood except _WTE



Sharp-edged 4 mm joint at lateral element butt joint

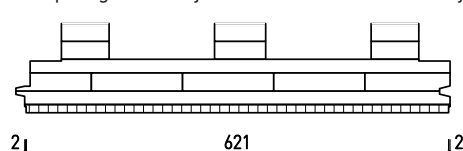


_625-621-4

NSi



Sharp-edged 4 mm joint at lateral element butt joint

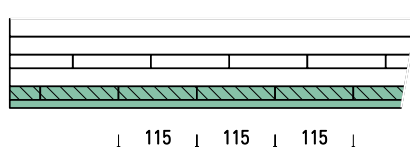
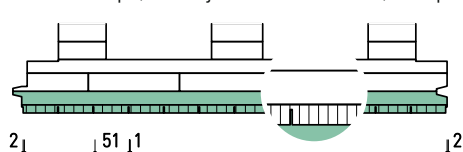


_625-51-1

all types of wood



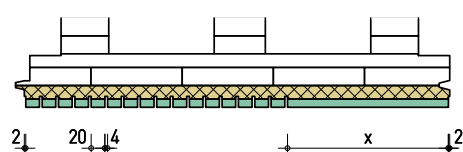
51 mm strips, 1 mm joint in the surface, sharp-edged 4 mm joint at lateral element butt joint



Special versions (on request)

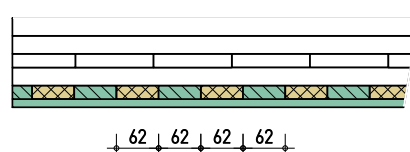
Profiling of partial surfaces

Only a part of the soffit is scored.



Transverse layer _a50g or _a0

Transverse layer with or without absorber



Acoustic perforation

Drilling the soffit, provided this is technically feasible.

Transverse layer _a50g or _a0

Transverse layer with or without absorber

Configuration of the element soffit

Type of timber, surface treatment

High-quality real wood soffit

With most types of timber, the single-layer boards used for the visible layer of the elements consist of lamella sections, which are connected lengthwise by vertical or horizontal finger-joints. Approx. every 2.87 m, the elements are coupled by a general butt joint, which is recognisable close up as a fine line over the 625 mm element width.

- The technical data sheet “LIGNO® surfaces” contains a precise description of the timber character



Silver fir knotless, patterned	_WTL	Vivid pattern, variation in brightness and colour
Silver fir knotless, patterned, impregnated	_WTL-i	Like WTL, but impregnated for flame retardancy. <u>Only in conjunction with acoustic profile.</u> Required on the load-bearing element only in special cases.
Silver fir knotless, plain	_WTS	Like WTL, but with less variation, finer grain. <u>Availability limited, please enquire about delivery time.</u>
Silver fir knotless, economy	_WTE	Like WTL, but with wood irregularities. <u>Only in connection with the profile 625-51-1 and with acoustic profiles.</u>
Spruce knotless, plain	_FIS	Comparable with WTS, but very little colour variation
Spruce knotless, plain, impregnated	_FIS-i	Like FIS, but impregnated for flame retardancy. <u>Only in conjunction with acoustic profile.</u> Required on the load-bearing element only in special cases.
Spruce knotty (A qual.)	_FI-ä	Grade with knots, homogeneous pattern, continuous lamellae without finger-joints. <u>Note: Knots may be conspicuous with narrow slat profiles.</u>
Knotless oak	_EI	Vivid pattern, variation in the brightness, lamella joint visible only as a line (horizontal finger joints). <u>Availability/stock limited, please enquire about delivery time.</u>
Larch	_LÄS _LÄE	LÄS has a vivid pattern with slight variations in brightness, LÄE on the other hand has a calmer appearance
Other types of timber		Should the element soffit be designed with a different type of timber? Contact the Lignotrend consultant; he will check the feasibility.

Inexpensive soffit without visible quality requirement

If the ceiling soffit is to be clad on site with plasterboard or implemented with a suspended ceiling, wood in a non-visible quality is used for the lowest layer.

Industrial quality	_NSI	Single boards laid with joints or single-layer plates that are unsuitable for visible qualities. Different types of timber can be mixed in elements or pickings.
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Surface treatment

Light-protection primer, colourless		Glaze for light-coloured woods: Colourless UV-protection primer to prevent darkening of the wood. Suitable for interior use (not classified as toxic). Final treatment necessary if washout cannot be ruled out. Make: Adler Lignovit Interior UV 100 LT5.
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Other surface treatments		An on-site application is recommended for other final treatments of the surface.
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Basic element configuration LIGNO® Rippe Q3

Fire resistance F0-B

LIGNO® Rippe Q3_z0_p0

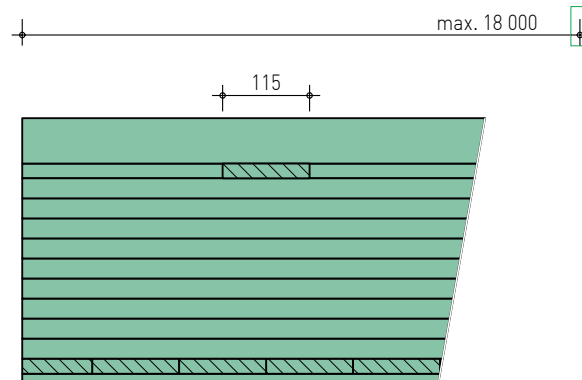
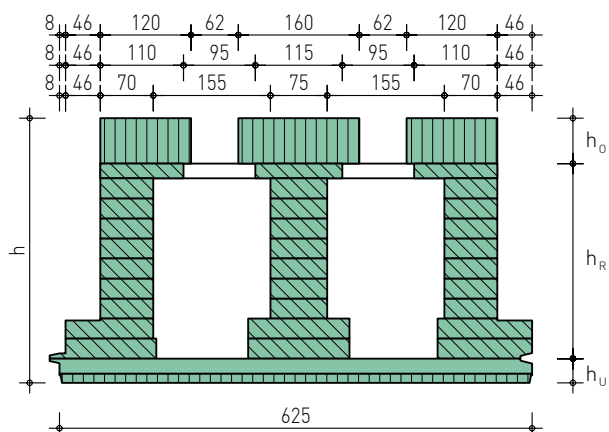
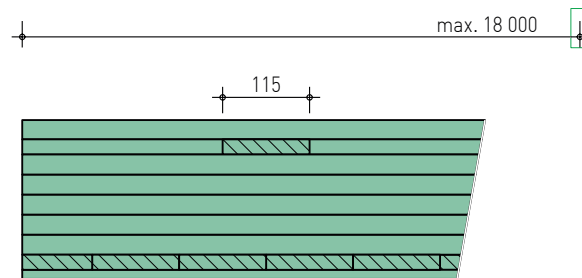
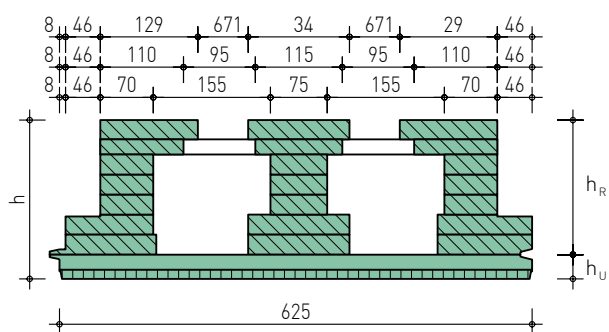
Height	Recom- mended maximum length	Upper chord h_o	Web h_R	Dead weight		Cavity	Limestone gravel fillings			
				Closed surface	Acoustic surface		at 1400 kg/ m ³	+ 60 mm soft wood fibre	+ 120 mm soft wood fibre	+ 180 mm soft wood fibre
150	≤ 15 m		118,0	49	45	0,049	67	34		
170	≤ 15 m		138,0	52	49	0,062	85	52		
190	≤ 18 m		158,0	55	52	0,076	104	71		
210	≤ 18 m		178,0	59	55	0,088	122	89	45	
230	≤ 18 m		198,0	62	59	0,102	141	107	63	
250	≤ 18 m		218,0	66	62	0,115	159	126	82	
270	≤ 18 m		238,0	69	66	0,128	177	144	100	54
290	≤ 18 m		258,0	73	69	0,141	196	162	119	73
310	≤ 18 m	60	218,0	81	78	0,144	199	166	122	76
330	≤ 18 m	60	238,0	85	81	0,157	218	184	140	95
350	≤ 18 m	60	258,0	88	85	0,170	236	203	159	113
370	≤ 18 m	80	258,0	95	91	0,177	246	213	169	123
390	≤ 18 m	100	258,0	101	98	0,184	256	223	179	133
410	≤ 18 m	120	258,0	107	104	0,192	266	233	189	143
430	≤ 18 m	140	258,0	114	110	0,199	276	243	199	153
450	≤ 18 m	160	258,0	120	117	0,206	286	253	209	163
mm		mm	mm	kg/m ²	kg/m ²	m ³ /m ²	kg/m ²	kg/m ²	kg/m ²	kg/m ²

Additional layer **_z0** h_z

-

Blocking layer h_s No plus layer **_p0** h_p

-

Soffit h_u 

Basic element configuration LIGNO® Rippe Q3

Fire resistance F30-B

LIGNO® Rippe Q3_z26_p0

Height	Recom- mended maximum length	Upper chord h_0	Web h_R	Dead weight	Cavity	Limestone gravel fillings			
				Closed surface	Acoustic surface	at 1400 kg/ m ³	+ 60 mm soft wood fibre	+ 120 mm soft wood fibre	+ 180 mm soft wood fibre
150	≤ 15 m		71,5	57	53	0,032	45		
170	≤ 15 m		91,5	60	57	0,045	63		
190	≤ 18 m		111,5	63	60	0,058	82	40	
210	≤ 18 m		131,5	67	63	0,072	100	59	
230	≤ 18 m		151,5	70	67	0,084	118	77	
250	≤ 18 m		171,5	74	70	0,098	137	96	54
270	≤ 18 m		191,5	77	74	0,111	155	115	73
290	≤ 18 m		211,5	81	77	0,124	173	134	92
310	≤ 18 m	60	171,5	89	86	0,125	177	137	95
330	≤ 18 m	60	191,5	93	89	0,138	195	156	114
350	≤ 18 m	60	211,5	96	93	0,152	214	174	133
370	≤ 18 m	80	211,5	103	99	0,159	224	184	143
390	≤ 18 m	100	211,5	109	106	0,167	234	194	153
410	≤ 18 m	120	211,5	115	112	0,173	244	205	163
430	≤ 18 m	140	211,5	122	118	0,180	254	215	173
450	≤ 18 m	160	211,5	128	125	0,187	264	225	183
mm		mm	mm	kg/m ²	kg/m ²	m ³ /m ²	kg/m ²	kg/m ²	kg/m ²

Additional layer **_z26** h_z

26,5 mm

Blocking layer h_s

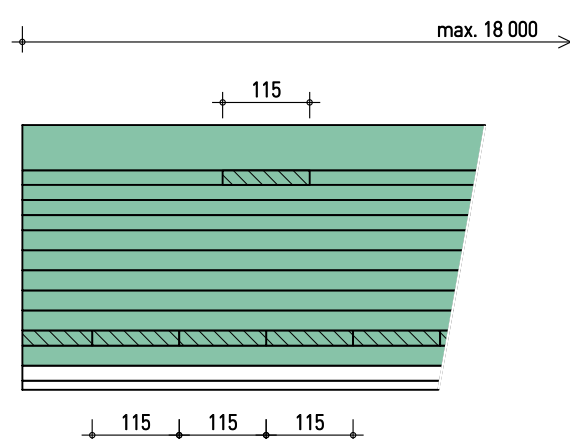
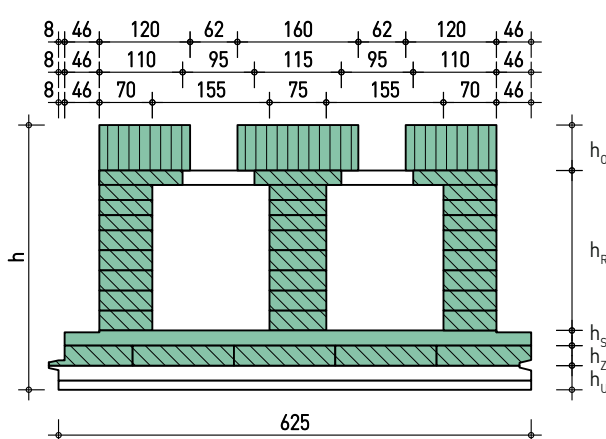
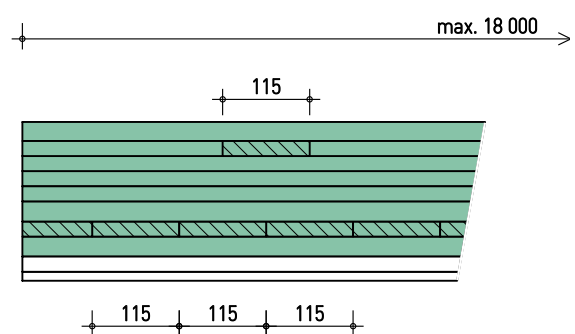
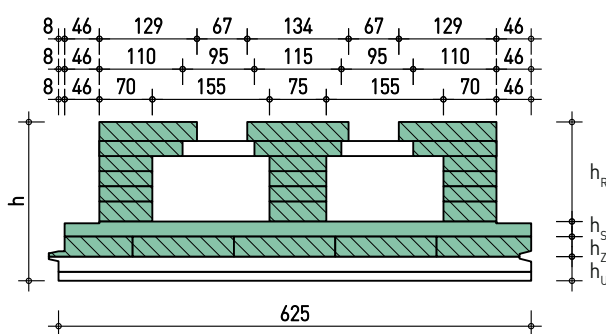
20 mm

No plus layer **_p0** h_p

-

Soffit h_u

32 mm



Basic element configuration LIGNO® Rippe Q2i

Fire resistance F30-B

LIGNO® Rippe Q2i_z26

Height	Installation height	Recommended maximum length	Web h_R	Dead weight	Cavity	Bulk weight at 1400 kg/m³
170	120	≤ 10 m	91,5	80	0,045	63
	160	≤ 10 m	91,5	86	0,045	63
190	120	≤ 10 m	111,5	82	0,059	82
	160	≤ 10 m	111,5	88	0,059	82
210	120	≤ 10 m	131,5	85	0,073	102
	160	≤ 10 m	131,5	91	0,073	102
	200	≤ 10 m	131,5	98	0,073	102
230	120	≤ 10 m	151,5	88	0,087	121
	160	≤ 10 m	151,5	94	0,087	121
	200	≤ 10 m	151,5	101	0,087	121
250	120	≤ 10 m	171,5	91	0,100	141
	160	≤ 10 m	171,5	98	0,100	141
	200	≤ 10 m	171,5	104	0,100	141
270	120	≤ 10 m	191,5	94	0,114	160
	160	≤ 10 m	191,5	101	0,114	160
	200	≤ 10 m	191,5	107	0,114	160
290	120	≤ 10 m	211,5	98	0,128	180
	160	≤ 10 m	211,5	104	0,128	180
	200	≤ 10 m	211,5	110	0,128	180
mm	mm	m	mm	kg/m²	m³/m²	kg/m²

Additional layer_z26

 h_z

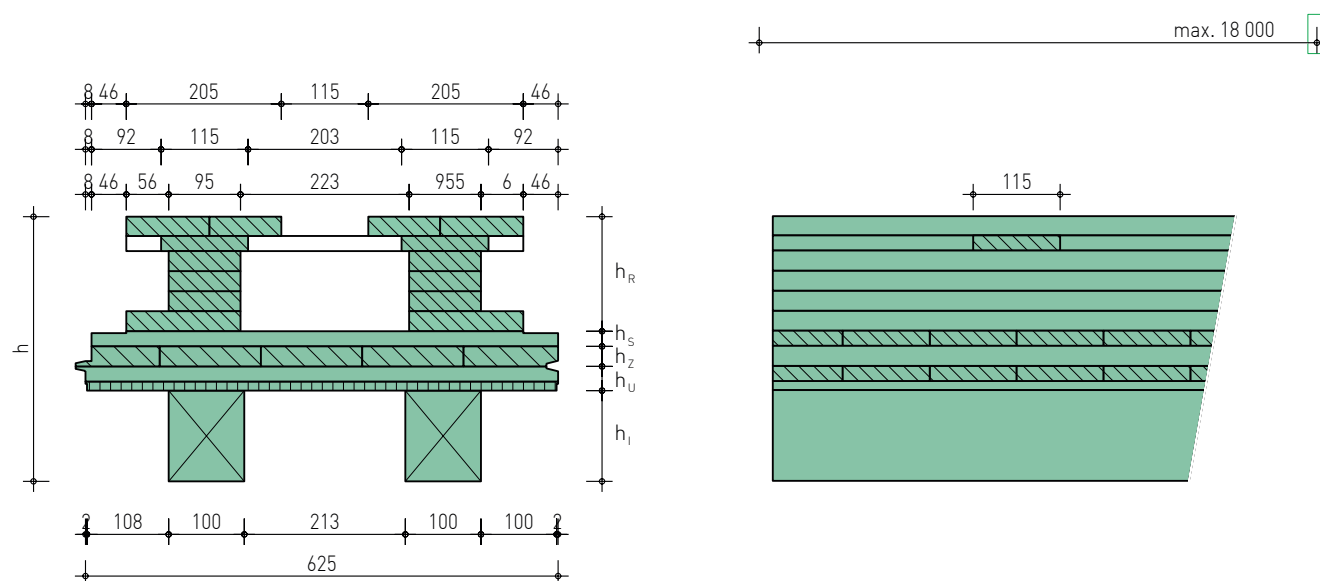
26,5 mm

Blocking layer h_s

20 mm

Soffit h_u

32 mm



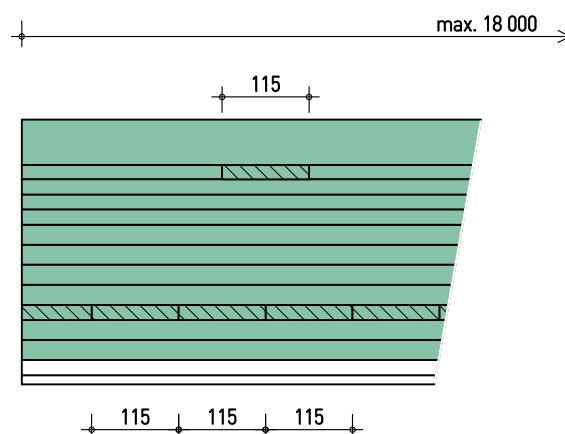
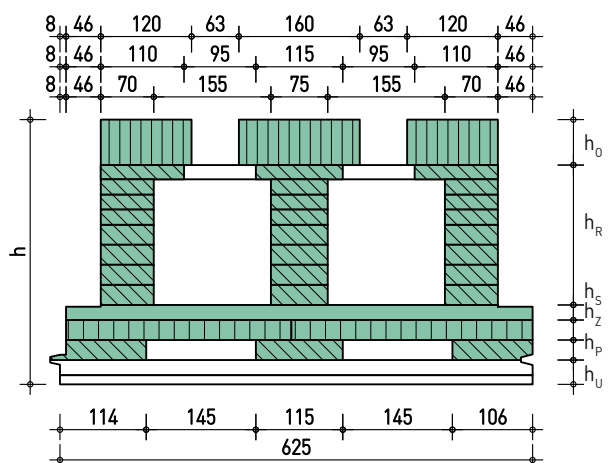
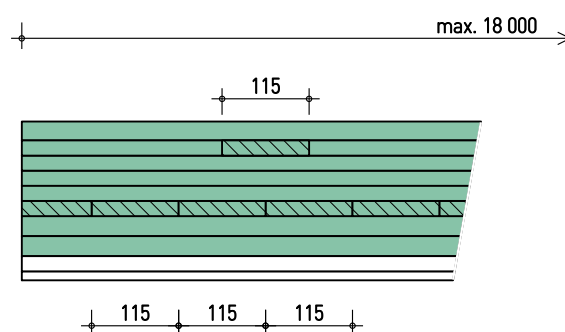
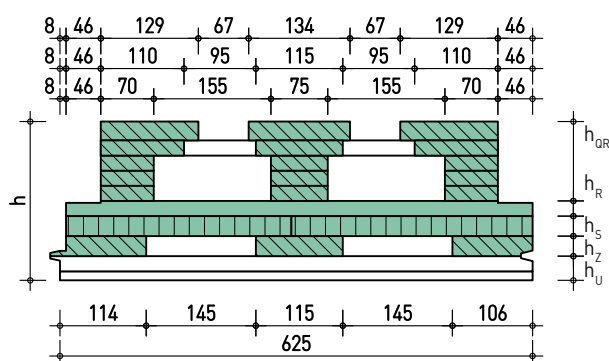
Basic element configuration LIGNO® Rippe Q3 F30-B with installation area underneath the fire protection level

LIGNO® Rippe Q3_z26_p26

Height	Recom- mended maximum length	Upper chord h_o	Web h_R	Dead weight		Cavity	Limestone gravel fillings			
				Closed surface	Acoustic surface		at 1400 kg/ m ³	+ 60 mm soft wood fibre	+ 120 mm soft wood fibre	+ 180 mm soft wood fibre
170	≤ 15 m		65,0	62	59	0,028	39			
190	≤ 18 m		85,0	66	62	0,041	57			
210	≤ 18 m		105,0	69	66	0,054	76	34		
230	≤ 18 m		125,0	73	69	0,067	94	53		
250	≤ 18 m		145,0	76	73	0,080	112	71		
270	≤ 18 m		165,0	80	76	0,093	131	90	47	
290	≤ 18 m		185,0	83	80	0,106	149	109	66	
310	≤ 18 m	60	145,0	92	88	0,109	153	112	69	
330	≤ 18 m	60	165,0	95	92	0,122	171	131	89	
350	≤ 18 m	60	185,0	99	95	0,136	189	150	108	
370	≤ 18 m	80	185,0	105	102	0,143	200	160	118	
390	≤ 18 m	100	185,0	111	108	0,150	209	170	128	
410	≤ 18 m	120	185,0	118	114	0,157	220	180	138	
430	≤ 18 m	140	185,0	124	121	0,164	230	190	148	
450	≤ 18 m	160	185,0	131	127	0,172	240	200	158	
mm		mm	mm	kg/m ²	kg/m ²	m ³ /m ²	kg/m ²	kg/m ²	kg/m ²	kg/m ²

Additional layer **z26** h_z 26,5 mm
No plus layer **p26** h_p 26,5 mm

Blocking layer h_s 20 mm
Soffit h_u 32 mm



Basic element configuration LIGNO® Rippe Q3 F30-B with installation area underneath the fire protection level

LIGNO® Rippe Q3_z26_p53

Height	Recom- mended maximum length	Upper chord h_o	Web h_R	Dead weight		Cavity	Limestone gravel fillings			
				Closed surface	Acoustic surface		at 1400 kg/ m ³	+ 60 mm soft wood fibre	+ 120 mm soft wood fibre	+ 180 mm soft wood fibre
190	≤ 18 m		58,5	68	65	0,025	33			
210	≤ 18 m		78,5	72	68	0,039	51			
230	≤ 18 m		98,5	75	72	0,050	70			
250	≤ 18 m		118,5	79	75	0,063	88	47		
270	≤ 18 m		138,5	82	79	0,076	106	65		
290	≤ 18 m		158,5	85	82	0,089	125	84		
310	≤ 18 m	60	118,5	94	91	0,092	128	87		
330	≤ 18 m	60	138,5	98	94	0,105	147	106	63	
350	≤ 18 m	60	158,5	101	98	0,118	165	125	82	
370	≤ 18 m	80	158,5	107	104	0,125	175	135	92	
390	≤ 18 m	100	158,5	114	110	0,132	185	145	103	
410	≤ 18 m	120	158,5	120	117	0,140	195	155	113	
430	≤ 18 m	140	158,5	127	123	0,147	205	165	123	
450	≤ 18 m	160	158,5	133	130	0,154	215	175	133	
mm		mm	mm	kg/m ²	kg/m ²	m ³ /m ²	kg/m ²	kg/m ²	kg/m ²	kg/m ²

Additional layer **_z26** h_z

26,5 mm

Blocking layer

 h_s

20 mm

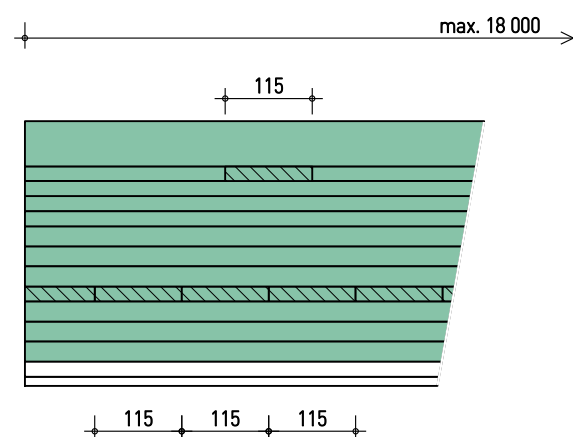
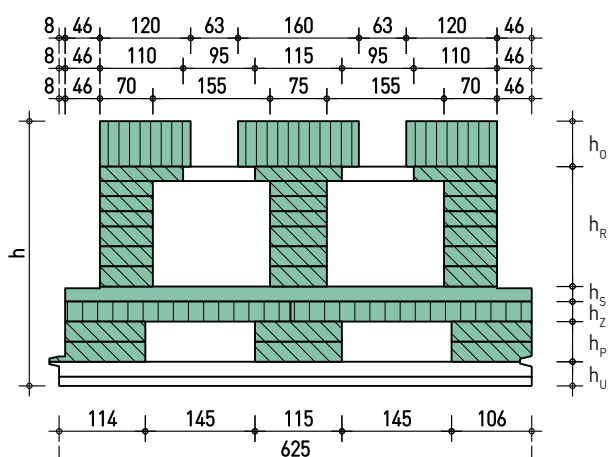
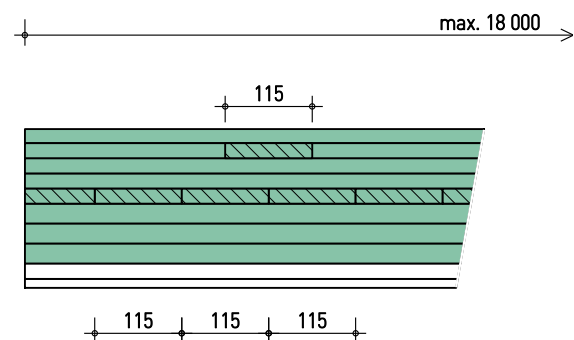
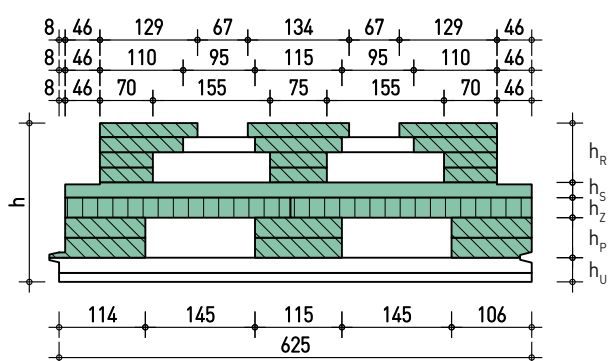
No plus layer **_p53** h_p

53 mm

Soffit

 h_u

32 mm



Basic element configuration LIGNO® Rippe Q3

Fire resistance F60-B

LIGNO® Rippe Q3_z53_p0

Height	Recom- mended maximum length	Upper chord h_o	Web h_R	Dead weight		Cavity	Limestone gravel fillings			
				Closed surface	Acoustic surface		at 1400 kg/ m ³	+ 60 mm soft wood fibre	+ 120 mm soft wood fibre	+ 180 mm soft wood fibre
170	≤ 15 m		65,0	69	65	0,028	39			
190	≤ 18 m		85,0	72	69	0,041	57			
210	≤ 18 m		105,0	75	72	0,054	76	34		
230	≤ 18 m		125,0	79	75	0,067	94	53		
250	≤ 18 m		145,0	82	79	0,080	112	71		
270	≤ 18 m		165,0	86	82	0,093	131	90	47	
290	≤ 18 m		185,0	89	86	0,106	149	109	66	
310	≤ 18 m	60	145,0	98	95	0,109	153	112	69	
330	≤ 18 m	60	165,0	101	98	0,122	171	131	89	
350	≤ 18 m	60	185,0	105	101	0,136	189	150	108	
370	≤ 18 m	80	185,0	111	108	0,143	199	160	118	
390	≤ 18 m	100	185,0	118	114	0,150	209	170	128	
410	≤ 18 m	120	185,0	124	121	0,157	220	180	138	
430	≤ 18 m	140	185,0	130	127	0,164	230	190	148	
450	≤ 18 m	160	185,0	137	133	0,172	240	200	158	
mm		mm	mm	kg/m ²	kg/m ²	m ³ /m ²	kg/m ²	kg/m ²	kg/m ²	kg/m ²

Additional layer **_z53** h_z

53 mm

Blocking layer h_s

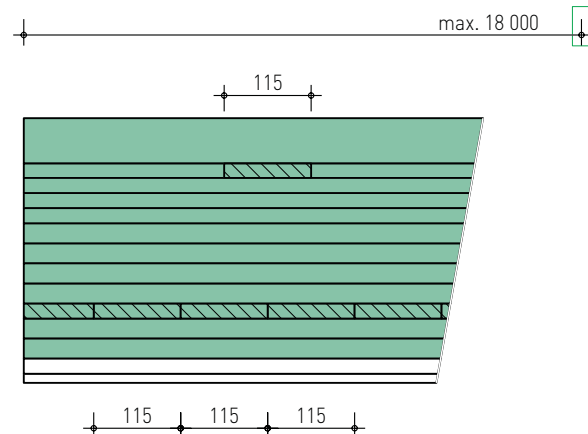
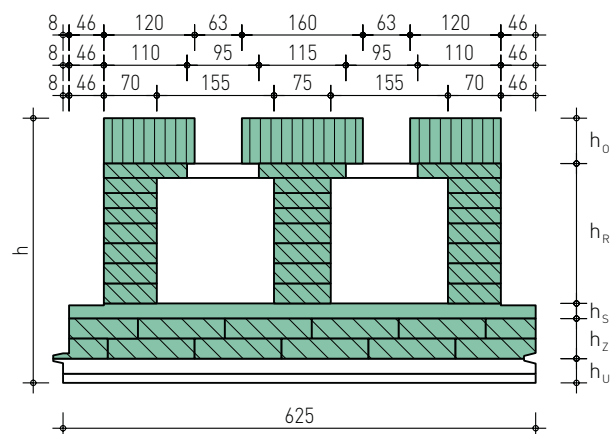
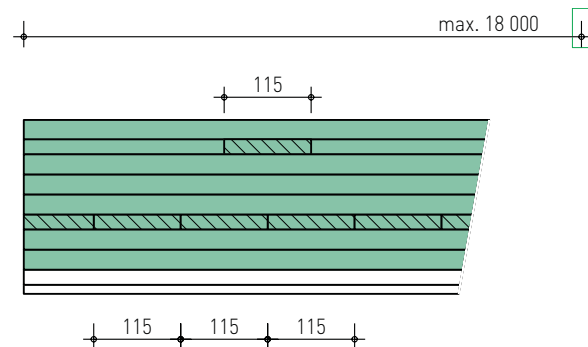
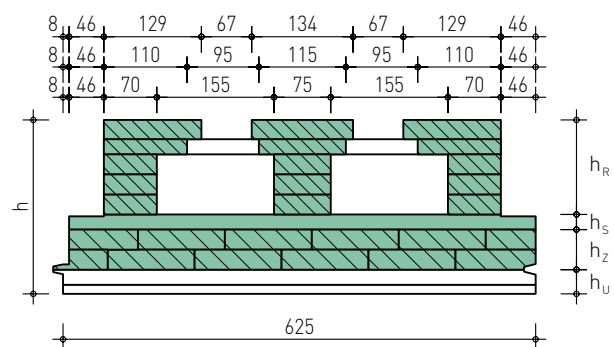
20 mm

No plus layer **_p0** h_p

-

Soffit h_u

32 mm



Basic element configuration LIGNO® Rippe Q2i

Fire resistance F60-B

LIGNO® Rippe Q2i_z53

Height	Installation height	Recommended maximum length	Web h_R	Dead weight	Cavity	Bulk weight at 1400 kg/m ³
190	120	≤ 10m	85,0	91	0,042	57
	160	≤ 10m	85,0	98	0,042	57
210	120	≤ 10m	105,0	94	0,056	76
	160	≤ 10m	105,0	101	0,056	76
	200	≤ 10m	105,0	107	0,056	76
230	120	≤ 10m	125,0	98	0,070	96
	160	≤ 10m	125,0	104	0,070	96
	200	≤ 10m	125,0	110	0,070	96
250	120	≤ 10m	145,0	101	0,083	115
	160	≤ 10m	145,0	107	0,083	115
	200	≤ 10m	145,0	114	0,083	115
270	120	≤ 10m	165,0	104	0,097	135
	160	≤ 10m	165,0	110	0,097	135
	200	≤ 10m	165,0	117	0,097	135
290	120	≤ 10m	185,0	107	0,111	154
	160	≤ 10m	185,0	114	0,111	154
	200	≤ 10m	185,0	120	0,111	154
mm	mm	m	mm	kg/m ²	m ³ /m ²	kg/m ²

Additional layer _z53

 h_z

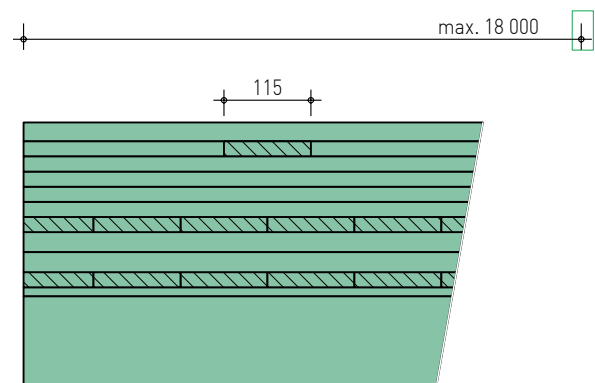
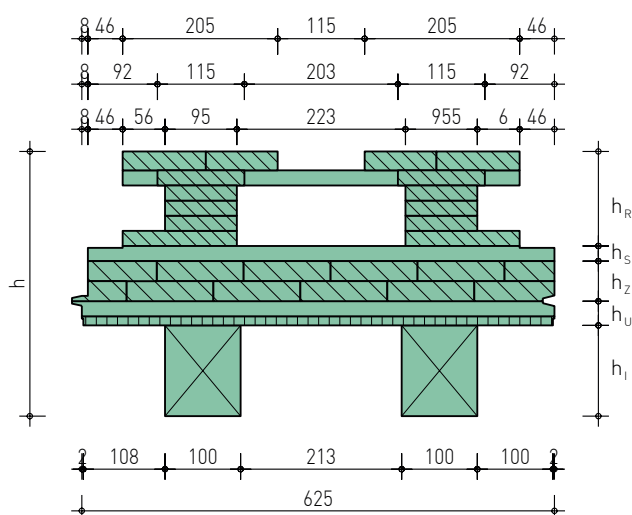
53 mm

Blocking layer h_s

20 mm

Soffit h_u

32 mm



Basic element configuration LIGNO® Rippe Q3_r F60-B with installation area underneath the fire protection level

LIGNO® Rippe Q3_z53_p26

Height	Recom- mended maximum length	Upper chord h_o	Web h_R	Dead weight		Cavity	Limestone gravel fillings			
				Closed surface	Acoustic surface		at 1400 kg/ m ³	+ 60 mm soft wood fibre	+ 120 mm soft wood fibre	+ 180 mm soft wood fibre
190	≤ 18 m		58,5	74	71	0,025	33			
210	≤ 18 m		78,5	78	74	0,039	51			
230	≤ 18 m		98,5	81	78	0,050	70			
250	≤ 18 m		118,5	85	81	0,063	88	47		
270	≤ 18 m		138,5	88	85	0,076	106	65		
290	≤ 18 m		158,5	92	88	0,089	125	84		
310	≤ 18 m	60	118,5	100	97	0,092	128	87		
330	≤ 18 m	60	138,5	104	100	0,105	147	106	63	
350	≤ 18 m	60	158,5	107	104	0,118	165	125	82	
370	≤ 18 m	80	158,5	114	110	0,125	175	135	92	
390	≤ 18 m	100	158,5	120	117	0,132	185	145	103	
410	≤ 18 m	120	158,5	126	123	0,140	195	155	113	
430	≤ 18 m	140	158,5	133	129	0,147	205	165	123	
450	≤ 18 m	160	158,5	139	136	0,154	215	175	133	
mm	m		mm	kg/m ²	kg/m ²	m ³ /m ²	kg/m ²	kg/m ²	kg/m ²	kg/m ²

Additional layer **_z53** h_z

53 mm

Blocking layer h_s

20 mm

No plus layer **_p26** h_p

26,5 mm-

Soffit h_u

32 mm

LIGNO® Rippe Q3_z53_p53

Height	Recom- mended maximum length	Upper chord h_o	Web h_R	Dead weight		Cavity	Limestone gravel fillings			
				Closed surface	Acoustic surface		at 1400 kg/ m ³	+ 60 mm soft wood fibre	+ 120 mm soft wood fibre	+ 180 mm soft wood fibre
230	≤ 18 m		72,0	84	80	0,032	45			
250	≤ 18 m		92,0	87	84	0,045	64			
270	≤ 18 m		112,0	90	87	0,059	82	40		
290	≤ 18 m		132,0	94	91	0,072	100	59		
310	≤ 18 m	60	92,0	103	99	0,074	104	62		
330	≤ 18 m	60	112,0	106	103	0,088	122	81		
350	≤ 18 m	60	132,0	110	106	0,101	141	100		
370	≤ 18 m	80	132,0	116	113	0,108	151	110		
390	≤ 18 m	100	132,0	122	119	0,115	161	120		
410	≤ 18 m	120	132,0	129	125	0,122	171	130		
430	≤ 18 m	140	132,0	135	132	0,129	181	140		
450	≤ 18 m	160	132,0	142	138	0,137	191	150		
mm	m		mm	kg/m ²	kg/m ²	m ³ /m ²	kg/m ²	kg/m ²	kg/m ²	kg/m ²

Additional layer **_z53** h_z

53 mm

Blocking layer h_s

20 mm

No plus layer **_p53** h_p

53 mm

Soffit h_u

32 mm

Basic element configuration LIGNO® Rippe Q3

Fire resistance F90-B

LIGNO® Rippe Q3_z80_p0

Height	Recom- mended maximum length	Upper chord h_0	Web h_R	Dead weight		Cavity	Limestone gravel fillings			
				Closed surface	Acoustic surface		at 1400 kg/ m ³	+ 60 mm soft wood fibre	+ 120 mm soft wood fibre	+ 180 mm soft wood fibre
190	≤ 18 m		58,0	81	77	0,025	32			
210	≤ 18 m		78,0	84	81	0,038	51			
230	≤ 18 m		98,0	88	84	0,050	69			
250	≤ 18 m		118,0	91	88	0,063	87	46		
270	≤ 18 m		138,0	94	91	0,076	106	65		
290	≤ 18 m		158,0	98	94	0,089	124	83		
310	≤ 18 m	60	118,0	107	103	0,092	128	87		
330	≤ 18 m	60	138,0	110	107	0,105	146	106	63	
350	≤ 18 m	60	158,0	113	110	0,118	165	124	82	
370	≤ 18 m	80	158,0	120	116	0,125	175	134	92	
390	≤ 18 m	100	158,0	126	123	0,132	185	144	102	
410	≤ 18 m	120	158,0	133	129	0,139	195	154	112	
430	≤ 18 m	140	158,0	139	136	0,147	205	165	122	
450	≤ 18 m	160	158,0	145	142	0,154	215	175	132	
mm	m		mm	kg/m ²	kg/m ²	m ³ /m ²	kg/m ²	kg/m ²	kg/m ²	kg/m ²

Additional layer **_z80** h_z

80 mm

Blocking layer h_s

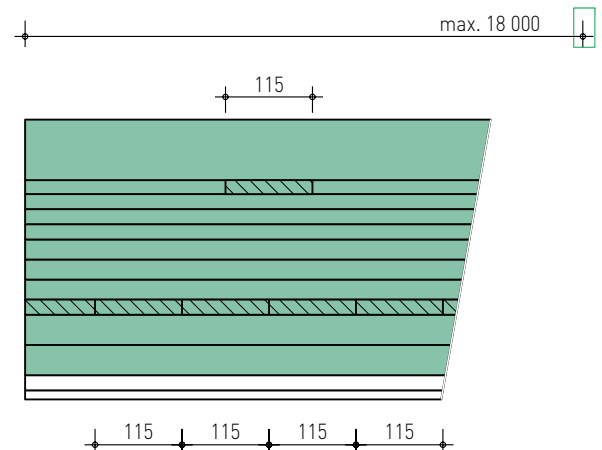
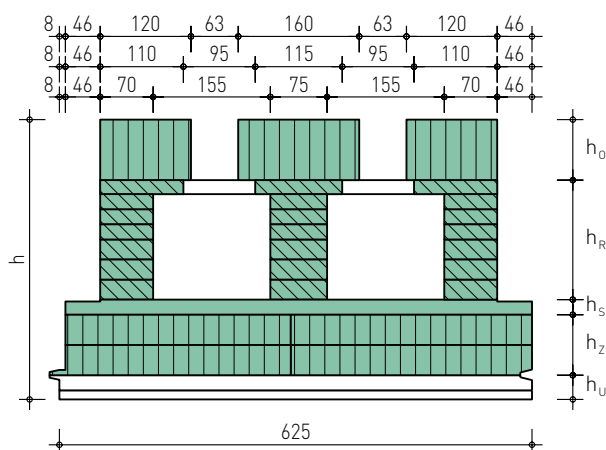
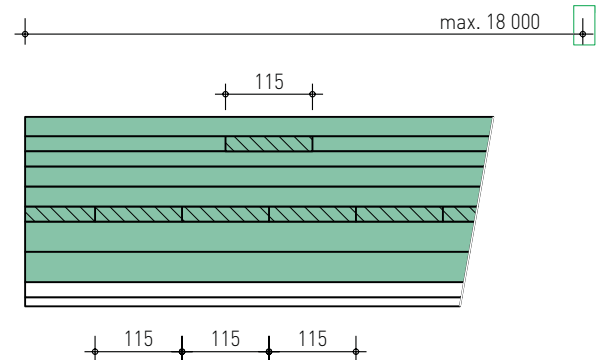
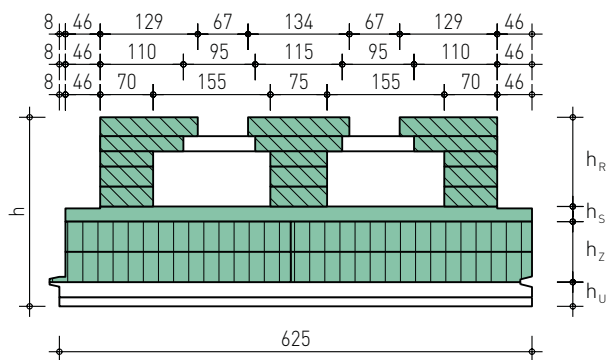
20 mm

No plus layer **_p0** h_p

-

Soffit h_u

32 mm



Basic element configuration LIGNO® Rippe Q2i

Fire resistance F90-B

LIGNO® Rippe Q2i_z80

Height	Installation height	Recommended maximum length	Web h_R	Dead weight	Cavity	Bulk weight at 1400 kg/m³
230	120	≤ 10m	98,0	107	0,050	69
	160	≤ 10m	98,0	114	0,050	69
	200	≤ 10m	98,0	120	0,050	69
250	120	≤ 10m	118,0	110	0,064	89
	160	≤ 10m	118,0	117	0,064	89
	200	≤ 10m	118,0	123	0,064	89
270	120	≤ 10m	138,0	112	0,077	108
	160	≤ 10m	138,0	118	0,077	108
	200	≤ 10m	138,0	125	0,077	108
290	120	≤ 10m	158,0	115	0,091	128
	160	≤ 10m	158,0	122	0,091	128
	200	≤ 10m	158,0	128	0,091	128
mm	mm	m	mm	kg/m²	m³/m²	kg/m²

Additional layer _z80

 h_z

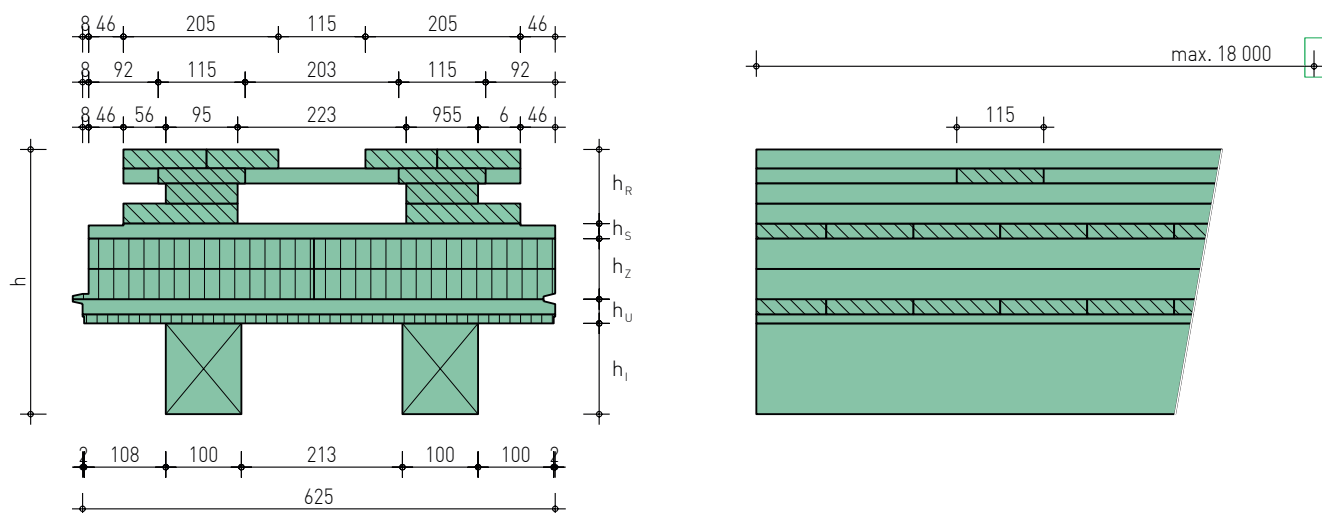
80 mm

Blocking layer h_s

20 mm

Soffit h_u

32 mm



Sound insulation Requirements



Normative requirements and recommendation

		Noise protection level			
		1	2	3	4
Component		Base $\triangleq$ DIN 4109-1:2018		Base +	Comfort
1	Apartment isolating wall	$R'_w \geq 53$ dB		$R'_w \geq 56$ dB	$R'_w \geq 59$ dB
2	Row house isolating wall	$R'_w \geq 62$ dB		$R'_w \geq 62$ dB $R_w + C_{50-5000} \geq 62$ dB ^{1 5}	$R'_w \geq 67$ dB $R_w + C_{50-5000} \geq 65$ dB ^{1 5}
3	Apartment isolating ceiling	$R'_w \geq 54$ dB		$R'_w \geq 57$ dB	$R'_w \geq 60$ dB
4	Apartment isolating ceiling impact sound level	$L'_{n,w} \leq 53$ dB ³		$L'_{n,w} \leq 50$ dB $L_{n,w} + C_{1,50-2500} \leq 50$ dB ²	$L'_{n,w} \leq 46$ dB $L_{n,w} + C_{1,50-2500} \leq 47$ dB ²
5	Roof terraces and loggias with living spaces underneath	$L'_{n,w} \leq 50$ dB		$L'_{n,w} \leq 50$ dB	$L'_{n,w} \leq 46$ dB
6	Ceilings under arcades (in all sound propagation directions)	$L'_{n,w} \leq 53$ dB		$L'_{n,w} \leq 50$ dB	$L'_{n,w} \leq 46$ dB
7	Staircase and stair landing	$L'_{n,w} \leq 53$ dB		$L'_{n,w} \leq 50$ dB	$L'_{n,w} \leq 46$ dB
8	Exterior noise according to noise level range and requirements of DIN 4109				Requirement according to DIN 4109 incl. consideration $C_{tr,50-5000}$ for the opaque component ⁴
9	Further components	according to DIN 4109-1:2018		according to DIN 4109-1:2018	according to DIN 4109-5:2019 ⁶

Source: Schallschutz im Holzbau - Grundlagen und Vorbemessung; Holzbau Handbuch | Reihe 3 | Teil 3 | Folge 1; Seite 13

¹ Supplementary airborne sound requirement value only for the component without flanks

² Supplementary impact sound requirement value only on the component without flanks

³ Special regulation for ceiling constructions to be assigned to DIN 4109-33:2016 otherwise $L'_{n,w} \leq 50$ dB

⁴ Separate consideration for window area parts over 30 %, pure component requirement

⁵ Requirement for the double-skin wall, both walls

⁶ According to the respective valid version or E-DIN 4109-5:2018

Characteristic values with regard to building physics (heat/humidity)

The usage case of the (upwardly open) LIGNO® Rippe cross-laminated timber web element as an exterior component is comparatively rare and usually only occurs in the case of ceilings that run from the interior to the areas of loggias or roof patios.

In this case the Lignotrend consultants and the engineers from the Lignotrend internal Technical Service can also provide **thermal conductivities** and **vapour diffusion resistance figures** for ceiling elements as well as support with the detailed planning where necessary.

Noise protection characteristic values

Structural ceilings

Impact sound and airborne sound with structural ceilings

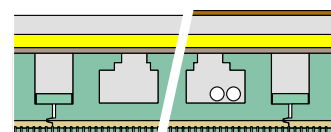
Ceiling components made of LIGNO® achieve very good values for the standard impact sound level $L_{n,w}$ and for the sound insulation value R_w , even without cladding on the underside. If implemented appropriately, separating ceilings with increased noise protection can also be realised. Only those products that are equivalent in terms of the noise-relevant characteristic values to the products specified in the test reports (e.g. density, dynamic stiffness) may be used in the structure!

Specified values are laboratory values; **a reserve is therefore to be taken into account in the verification for the secondary sound paths!** The following must be adhered to:

existing $R'_w \geq$ required R'_w as well as existing $L'_{n,w} \leq$ required $L'_{n,w}$.

Test report ► www.lignotrend.com

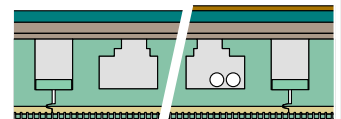
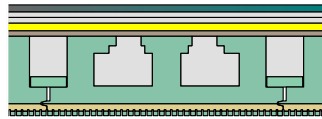
Structural ceilings with cement screed



Covering	-		-		Schwimmend verlegter Belag	
Screed	50 mm	Cement screed	50 mm	Cement screed	50 mm	Cement screed
Impact sound	40/35 mm	Mineral fibre impact sound insulation Isover Akustic EP1 (dyn. rigidity $s' = 5 \text{ MN/m}^3$)	35/30 mm	Mineral fibre impact sound insulation G+H 73T (Isover Akustic EP1, dyn. rigidity $s' = 5 \text{ MN/m}^3$)	35/30 mm	Mineral fibre impact sound insulation G+H 73T (Isover Akustic EP1, dyn. rigidity $s' = 5 \text{ MN/m}^3$)
Pressure distribution	15 mm	Pressure distribution board soft wood fibre, Gutex Standard-n	15 mm	Pressure distribution board soft wood fibre, Gutex Standard-n	15 mm	Pressure distribution board soft wood fibre, Gutex Standard-n
Load-bearing element	LIGNO® Rippe-x Filling according to left-hand gap		LIGNO® Rippe-x Filling according to left-hand gap		LIGNO® Rippe-x Filling according to left-hand gap	
Element weight: 55 kg/m ² Filling weight: 196 kg/m ² Element + filling: 251 kg/m²	$L_{n,w} = \mathbf{37 \text{ dB}}$ $C_{1,50-2500} = \mathbf{+7 \text{ dB}}$ $C_i = 0 \text{ dB}$ $R_w = \mathbf{78 \text{ dB}}$ 168 30649/X15+X16					
Element weight: 50 kg/m ² Filling weight: 147 kg/m ² Element + filling: 197 kg/m²	$L_{n,w} = \mathbf{40 \text{ dB}}$ $C_{1,50-2500} = \mathbf{+8 \text{ dB}}$ $C_i = 0 \text{ dB}$ $R_w = \mathbf{75 \text{ dB}}$ 168 30649/X11+X12					
Element weight: 52 kg/m ² Filling weight: 88 kg/m ² Element + filling: 140 kg/m²			$L_{n,w} = \mathbf{45 \text{ dB}}$ $C_{1,50-2500} = \mathbf{+7 \text{ dB}}$ $C_i = 0 \text{ dB}$ $R_w > \mathbf{70 \text{ dB}}$ PB 9802_T22-50 PB 980202_L22-50		$L_{n,w} = \mathbf{37 \text{ dB}}$ $C_{1,50-2500} = \mathbf{+11 \text{ dB}}$ $C_i = 1 \text{ dB}$ $R_w > \mathbf{70 \text{ dB}}$ PB 9802_T22-60	
Element weight: 53 kg/m ² Filling weight: 83 kg/m ² Element + filling: 136 kg/m²	$L_{n,w} = \mathbf{45 \text{ dB}}$ $C_{1,50-2500} = \mathbf{7 \text{ dB}}$ $C_i = -2 \text{ dB}$ $R_w = \mathbf{73 \text{ dB}}$ PB 168 33947_x5_x6					
without filling Element: 53 kg/m²	$L_{n,w} = \mathbf{55 \text{ dB}}$ $C_{1,50-2500} = \mathbf{4 \text{ dB}}$ $C_i = -2 \text{ dB}$ $R_w = \mathbf{66 \text{ dB}}$ PB 168 33947_x1_x2					



Structural ceilings with dry screed



Covering	–	–	Floating covering
Screed	18 mm Precast screed Knauf GIFAfloor Hugo L18	30 mm Dry screed element Fermacell	30 mm Dry screed element Fermacell
Impact sound	32/30 mm Sound insulation board PhoneStar Tri Wolf Bavaria (dyn. rigidity $s' = 32.6 \text{ MN/m}^3$)	32/30 mm Holzweichfaser-Trittschall dämmung, Gutex Thermo-floor	32/30 mm Holzweichfaser-Trittschall dämmung, Gutex Thermo-floor
	20 mm Mineral fibre impact sound insulation Isover Akustic EP3 (dyn. rigidity $s' = 40 \text{ MN/m}^3$)		
Pressure distribution	15 mm Pressure distribution board soft wood fibre, Gutex Standard-n	15 mm Pressure distribution board soft wood fibre, Gutex Standard-n	15 mm Pressure distribution board soft wood fibre, Gutex Standard-n
Load-bearing element	LIGNO® Rippe-x Filling according to left-hand gap	LIGNO® Rippe-x Filling according to left-hand gap	LIGNO® Rippe-x Filling according to left-hand gap
Element weight: 52 kg/m ² Filling weight: 88 kg/m ² Element + filling: 140 kg/m²		$L_{n,w} = 49 \text{ dB}$ $C_{1,50-2500} = +6 \text{ dB}$ $R_w > 67 \text{ dB}$ 980202.T22-110 980202.L22-110	$L_{n,w} = 47 \text{ dB}$ $C_{1,50-2500} = +8 \text{ dB}$ $R_w > 67 \text{ dB}$ 980202.T22-120
Element weight: 57 kg/m ² Filling weight: 98 kg/m ² Element + filling: 155 kg/m²		$L_{n,w} = 44 \text{ dB}$ $C_{1,50-2500} = +6 \text{ dB}$ $C_i = +2 \text{ dB}$ $R_w = 69 \text{ dB}$ 18-002898-PR02 PB X03-F03-04-de-01	

NEU

Secondary sound paths

The extent of the secondary sound paths depends on the implementation of the ceiling itself at the respective node as well as the structure and sound insulation of the adjoining wall components.

The complete interruption of the beam at delicate detail points is usually most favourable. If that is not possible, a more favourable characteristic value can be achieved by use of the gravel filling and/or suitable isolation of the compartments.

On request we will provide a **combination matrix for the respectively relevant flank transmission assessment variable $D_{n,f,w}$** for the verification of many combinations of LIGNO® Rippe/Decke and cross-laminated timber walls in different thicknesses as well as timber frame walls.

The engineers from our internal Technical Service will advise you on the carrying out of the verification or implementation.

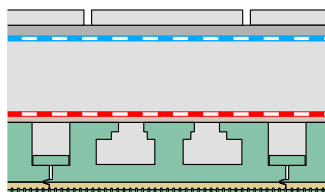
Taking into account walking noises

Consideration of low sound frequencies is recommended for a good sound insulation quality of timber ceilings in order to be able to estimate how well the transmission of muffled, rumbling walking noises is prevented. Although there is no requirement (yet) in the standards, the sum of impact sound level and spectrum adaptation value $L_{n,w} + C_{1,50-2500}$ can be taken as a comparison value for two component superstructures.

Noise protection characteristic values

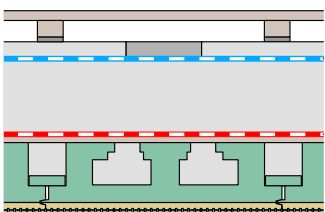
Roof patios, sound-insulating flat roofs

Roof patios with pebbles



Covering	40 mm 30 mm	Concrete slabs, 91 kg/m ² Fine aggregate (grading 5/8), 39 kg/m ²	40 mm 30 mm	Concrete slabs, 91 kg/m ² Fine aggregate (grading 5/8), 39 kg/m ²	40 mm 30 mm	Concrete slabs, 91 kg/m ² Fine aggregate (grading 5/8), 39 kg/m ²
Supports					5 mm	Attic protection mat, ZinCo SSM 45
Roof sealing	2.5 mm	EPDM roofing felt, alwitra	2.5 mm	EPDM roofing felt, alwitra	2.5 mm	EPDM roofing felt, alwitra
Impact sound	140 mm	Flat roof insulating board PUR (dyn. rigidity s' = 28 MN/m ³)	200 mm	Flat roof insulating board EPS 035 DAA (dyn. rigidity s' = 30 MN/m ³)	200 mm	Flat roof insulating board EPS 035 DAA (dyn. rigidity s' = 30 MN/m ³)
Pressure distribution	22 mm	OSB 4 TOP (Egger)	22 mm	OSB 4 TOP (Egger)	22 mm	OSB 4 TOP (Egger)
Load-bearing element	LIGNO® Rippe-x Filling according to left-hand gap		LIGNO® Rippe-x Filling according to left-hand gap		LIGNO® Rippe-x Filling according to left-hand gap	
Element weight: 57 kg/m ² Filling weight: 98 kg/m ² Element + filling: 155 kg/m²	$L_{n,w} = 46 \text{ dB}$ $C_{1,50-2500} = +7 \text{ dB}$ $C_i = +1 \text{ dB}$ $R_w = 65 \text{ dB}$ 18-002112-PR01 PB 14-F01-04-de-01		$L_{n,w} = 44 \text{ dB}$ $C_{1,50-2500} = +9 \text{ dB}$ $C_i = +1 \text{ dB}$ $R_w = 66 \text{ dB}$ 18-002112-PR01 PB 15-F01-04-de-01		$L_{n,w} = 40 \text{ dB}$ $C_{1,50-2500} = +11 \text{ dB}$ $C_i = 0 \text{ dB}$ $R_w = 57 \text{ dB}$ 18-002112-PR01 PB 30-F01-04-de-01	

Roof patios with wooden grid

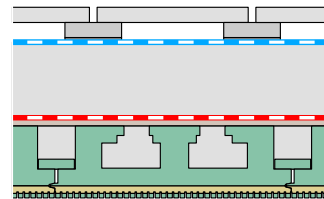


Covering	26 mm 44 mm	Larch floorboards Support wedges	26 mm 44 mm	Larch floorboards Support wedges		
Supports	12 mm 40 mm	Sylomer support s' < 40MN/m ³ Concrete slabs, 50 kg/m ² , in between Fine aggregate (grading 5/8), 39kg kg/m ² .	12 mm 40 mm	Sylomer support s' < 40MN/m ³ Concrete slabs, 91 kg/m ²		
Roof sealing	2.5 mm	EPDM roofing felt, alwitra	2.5 mm	EPDM roofing felt, alwitra	2.5 mm	EPDM roofing felt, alwitra
Impact sound	200 mm	Flat roof insulating board EPS 035 DAA (dyn. rigidity s' = 30 MN/m ³)	200 mm	Flat roof insulating board EPS 035 DAA (dyn. rigidity s' = 30 MN/m ³)	200 mm	Flat roof insulating board EPS 035 DAA (dyn. rigidity s' = 30 MN/m ³)
Pressure distribution	22 mm	OSB 4 TOP (Egger)	22 mm	OSB 4 TOP (Egger)	22 mm	OSB 4 TOP (Egger)
Load-bearing element	LIGNO® Rippe-x Filling according to left-hand gap		LIGNO® Rippe-x Filling according to left-hand gap		LIGNO® Rippe-x Filling according to left-hand gap	
Element weight: 57 kg/m ² Filling weight: 98 kg/m ² Element + filling: 155 kg/m²	$L_{n,w} = 35 \text{ dB}$ $C_{1,50-2500} = +14 \text{ dB}$ $C_i = +5 \text{ dB}$ $R_w = 64 \text{ dB}$ 18-002112-PR01 PB 18-F01-04-de-01		$L_{n,w} = 40 \text{ dB}$ $C_{1,50-2500} = +10 \text{ dB}$ $C_i = +5 \text{ dB}$ $R_w = 55 \text{ dB}$ 18-002112-PR01 PB 29-F01-04-de-01		$R_w = 45 \text{ dB}$ 18-002112-PR01 GAS 01-F01-04-de-01 (FA1)	

Membrane roof

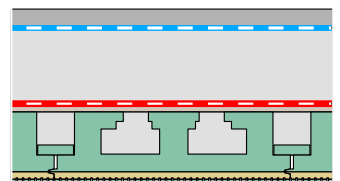
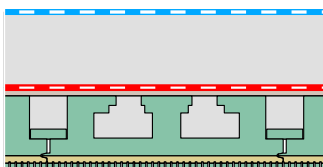


Dachterrassen auf Stelzlager



40 mm 30 mm	Concrete slabs, 91 kg/m ² Fine aggregate (grading 5/8), 39 kg/m ²	40 mm	Concrete slabs, 91 kg/m ² on paving support pads PA20plus	40 mm	Concrete slabs, 91 kg/m ² on paving support pads PA20plus
5 mm	Attic protection mat, ZinCo SSM 45	12 mm	Sylomer support s' < 40 MN/m ³	2.5 mm	EPDM roofing felt, alwitra
2.5 mm	EPDM roofing felt, alwitra	2.5 mm	EPDM roofing felt, alwitra	2.5 mm	EPDM roofing felt, alwitra
58 mm	Patio insulating board UltraVIP (dyn. rigidity s' = 48 MN/m ³)	200 mm	Flat roof insulating board EPS 035 DAA (dyn. rigidity s' = 30 MN/m ³)	200 mm	Flat roof insulating board EPS 035 DAA (dyn. rigidity s' = 30 MN/m ³)
22 mm	OSB 4 TOP (Egger)	22 mm	OSB 4 TOP (Egger)	22 mm	OSB 4 TOP (Egger)
LIGNO® Rippe-x Filling according to left-hand gap		LIGNO® Rippe-x Filling according to left-hand gap		LIGNO® Rippe-x Filling according to left-hand gap	
L _{n,w} = 44 dB C _{1,50-2500} = +9 dB C ₁ = 0 dB R _w = 55 dB 18-002112-PR01 GAS 01-F01-04-de-01 (TE1)		L _{n,w} = 38 dB C _{1,50-2500} = +6 dB C ₁ = -1 dB R _w = 51 dB 18-002112-PR01 PB 17-F01-04-de-01		L _{n,w} = 43 dB C _{1,50-2500} = +5 dB C ₁ = -2 dB R _w = 51 dB 18-002112-PR01 PB 16-F01-04-de-01	

Roof with pebble covering



		50 mm	Pebble grading 4/16 87 kg/m²	50 mm	Pebble grading 4/16 87 kg/m²	50 mm	Pebble grading 4/16 87 kg/m²
		5 mm	Attic protection mat, ZinCo SSM 45	5 mm	Attic protection mat, ZinCo SSM 45		
2.5 mm	EPDM roofing felt, alwitra	2.5 mm	EPDM roofing felt, alwitra	2.5 mm	EPDM roofing felt, alwitra	2.5 mm	EPDM roofing felt, alwitra
200 mm	Flat roof insulating board Rockwool Hardrock 040 (dyn. rigidity s' = 20 MN/m³)	200 mm	Flat roof insulating board Rockwool Hardrock 040 (dyn. rigidity s' = 20 MN/m³)	200 mm	Flat roof insulating board EPS 035 DAA (dyn. rigidity s' = 30 MN/m³)	200 mm	Flat roof insulating board EPS 035 DAA (dyn. rigidity s' = 30 MN/m³)
22 mm	OSB 4 TOP (Egger)	22 mm	OSB 4 TOP (Egger)	22 mm	OSB 4 TOP (Egger)	22 mm	OSB 4 TOP (Egger)
LIGNO® Rippe-x Filling according to left-hand gap							
R _w = 56 dB		R _w = 64 dB		R _w = 55 dB		R _w = 64 dB	
18-002112-PR01 GAS 01-F01-04-de-01 (FA1)		18-002112-PR01 GAS 01-F01-04-de-01 (FE1)		18-002112-PR01 GAS 01-F01-04-de-01 (FD1)		18-002112-PR01 GAS 01-F01-04-de-01 (FC1)	

Characteristic values

Acoustic absorption

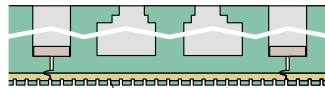
Key absorption figures

Subsequent interior finishing work for room acoustics absorbing suspended ceilings is rendered superfluous if the element is configured with an acoustic slat profile, see ► [page 11](#). Natural soft wood fibre material is used as the absorber material. To improve the low-frequency properties, optional cavity insulation is inserted in the plus layer if necessary. Test report ► www.lignotrend.com

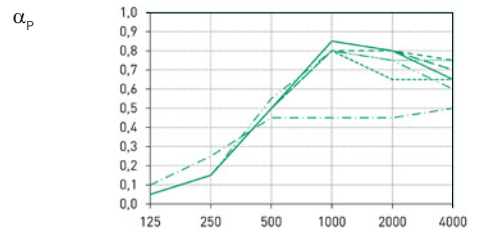
LIGNO® Rippe-x Q3 _z26/z53/z80_p0_a50g

all element heights

Additional layer is located directly behind the absorber layer, limited low-frequency absorption.



Absorber layer a50g

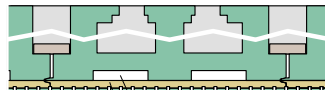


Profile	α_w	NRC	SAA	SAK	Shape	125 Hz	250 Hz	500 Hz	1 kHz	2 kHz	4 kHz
625-12-4	0,45	0,55	0,56	D	MH	0,05	0,15	0,50	0,80	0,80	0,75
625-18-6	0,45	0,55	0,56	D		0,05	0,15	0,50	0,85	0,80	0,65
625-23-8	0,45	0,55	0,56	D	MH	0,05	0,15	0,50	0,85	0,80	0,70
625-20-4	0,45	0,55	0,53	D	MH	0,05	0,15	0,50	0,80	0,65	0,65
625-12n25-4	0,45	0,55	0,56	D	MH	0,05	0,15	0,50	0,75	0,75	0,75
625-18n38-6	0,45	0,55	0,56	D	MH	0,05	0,15	0,55	0,80	0,75	0,60
625-54-8	0,45	0,40	0,42	D		0,10	0,25	0,45	0,45	0,45	0,50

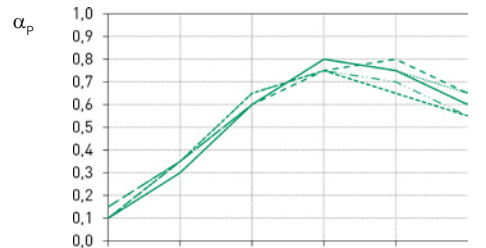
LIGNO® Rippe-x Q3 _z26/z53/z80_p26_a50g

all element heights

Plus layer with cavity behind the absorber layer, improved low-frequency absorption.



Absorber layer a50g

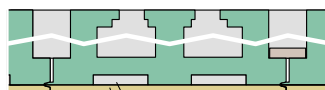


Profile	α_w	NRC	SAA	SAK	Shape	125 Hz	250 Hz	500 Hz	1 kHz	2 kHz	4 kHz
625-12-4	0,60	0,60	0,62	C		0,10	0,35	0,60	0,75	0,80	0,65
625-18-6	0,60	0,60	0,62	C		0,10	0,30	0,60	0,80	0,75	0,60
625-23-8	0,60	0,60	0,62	C		0,15	0,35	0,60	0,80	0,75	0,60
625-20-4	0,65	0,60	0,59	C		0,10	0,35	0,65	0,75	0,65	0,55
625-12n25-4	0,60	0,60	0,61	C		0,10	0,35	0,60	0,80	0,75	0,65
625-18n38-6	0,65	0,60	0,62	C		0,15	0,35	0,65	0,75	0,70	0,55

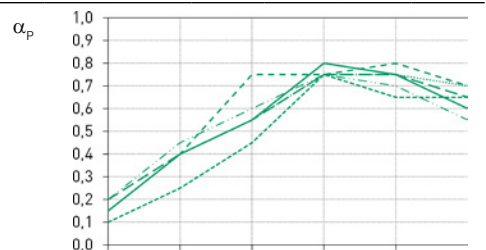
LIGNO® Rippe-x Q3 _z26/z53/z80_p26h_a50g

all element heights

Pluslage mit hanfgedämmtem Hohlraum hinter der Absorberlage, verbesserte tieffrequente Absorption.



Absorber layer a50g



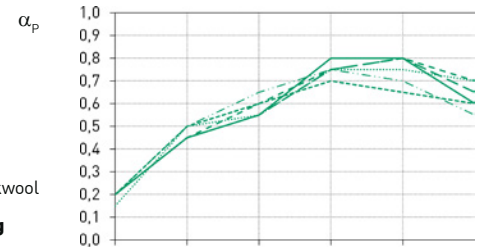
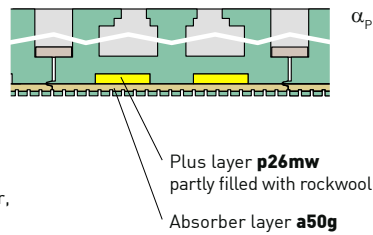
Profile	α_w	NRC	SAA	SAK	Shape	125 Hz	250 Hz	500 Hz	1 kHz	2 kHz	4 kHz
625-12-4	0,60	0,60	0,62	C		0,15	0,40	0,75	0,75	0,80	0,70
625-18-6	0,60	0,60	0,62	C		0,15	0,40	0,55	0,80	0,75	0,60
625-23-8	0,60	0,60	0,62	C		0,20	0,40	0,55	0,75	0,75	0,65
625-20-4	0,50	0,55	0,53	D	MH	0,10	0,25	0,45	0,75	0,65	0,65
625-12n25-4	0,60	0,60	0,62	C		0,15	0,40	0,55	0,75	0,75	0,70
625-18n38-6	0,65	0,60	0,62	C		0,20	0,45	0,60	0,75	0,70	0,55



LIGNO® Rippe-x Q3 _z26/z53/z80_p26mw_a50g

all element heights

Plus layer with rockwool-insulated cavity behind the absorber layer, improved low-frequency absorption.

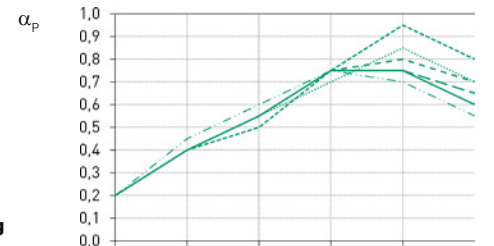
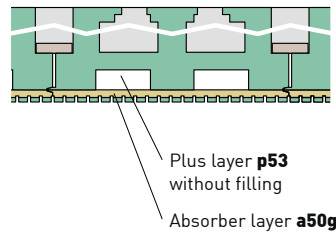


Profile	α_w	NRC	SAA	SAK	Shape	125 Hz	250 Hz	500 Hz	1 kHz	2 kHz	4 kHz
625-12-4	0,65	0,65	0,65	C	---	0,20	0,45	0,60	0,75	0,80	0,70
625-18-6	0,65	0,65	0,65	C	---	0,20	0,45	0,55	0,80	0,80	0,60
625-23-8	0,65	0,65	0,65	C	---	0,20	0,45	0,55	0,75	0,80	0,65
625-20-4	0,65	0,60	0,62	C	---	0,20	0,50	0,60	0,70	0,65	0,60
625-12n25-4	0,65	0,65	0,64	C	---	0,15	0,50	0,55	0,75	0,75	0,70
625-18n38-6	0,70	0,65	0,65	C	---	0,20	0,50	0,65	0,75	0,70	0,55

LIGNO® Rippe-x Q3 _z26/z53/z80_p53_a50g

all element heights

Plus layer with high cavity behind the absorber layer, improved low-frequency absorption.

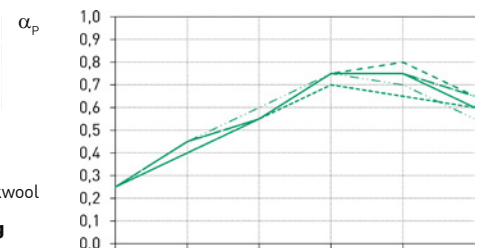
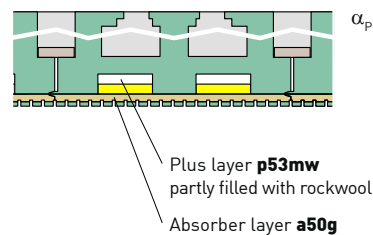


Profile	α_w	NRC	SAA	SAK	Shape	125 Hz	250 Hz	500 Hz	1 kHz	2 kHz	4 kHz
625-12-4	0,60	0,60	0,62	C	---	0,20	0,40	0,55	0,75	0,80	0,70
625-18-6	0,60	0,60	0,62	C	---	0,20	0,40	0,55	0,75	0,75	0,60
625-23-8	0,60	0,60	0,62	C	---	0,20	0,40	0,55	0,75	0,75	0,65
625-20-4	0,60	0,65	0,65	C	H	0,20	0,40	0,50	0,75	0,95	0,80
625-12n25-4	0,60	0,60	0,62	C	H	0,20	0,40	0,55	0,70	0,85	0,70
625-18n38-6	0,65	0,60	0,62	C	---	0,20	0,45	0,60	0,75	0,70	0,55

LIGNO® Rippe-x Q3 _z26/z53/z80_p53mw_a50g

all element heights

Plus layer with partly rockwool-insulated cavity behind the absorber layer, improved low-frequency absorption.



Profile	α_w	NRC	SAA	SAK	Shape	125 Hz	250 Hz	500 Hz	1 kHz	2 kHz	4 kHz
625-12-4	0,65	0,60	0,62	C	---	0,25	0,45	0,55	0,75	0,80	0,65
625-18-6	0,60	0,60	0,62	C	---	0,25	0,40	0,55	0,75	0,75	0,60
625-23-8	0,65	0,60	0,62	C	---	0,25	0,45	0,55	0,75	0,75	0,65
625-20-4	0,65	0,60	0,59	C	---	0,25	0,45	0,55	0,70	0,65	0,60
625-12n25-4	0,65	0,60	0,62	C	---	0,25	0,45	0,55	0,75	0,75	0,65
625-18n38-6	0,65	0,60	0,62	C	---	0,25	0,45	0,60	0,75	0,70	0,55

Online room acoustics calculation for investigating the room acoustics properties of rooms

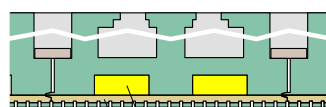
► www.lignotrend.com/raumakustik-rechner

Note: This calculation software merely determines the absorber area required for the described cubature and does not make any statement regarding the location of the absorber areas in the room. The results should therefore be regarded as an orientation and are not a substitute for an expert in room acoustics (e.g. specialist engineer).

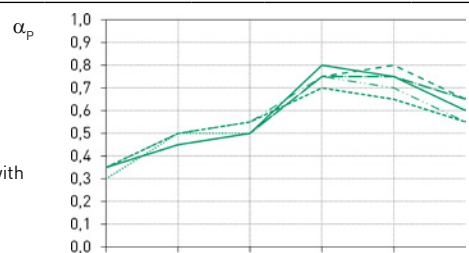
LIGNO® Rippe Q3 _z26/z53/z80_p53mwv_a50g

all element heights

Plus layer with completely rockwool-insulated cavity behind the absorber layer, improved low-frequency absorption.



Plus layer **p53mwv** with rockwool insulation
Absorber layer **a50g**

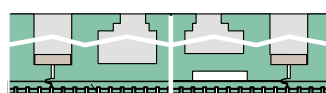


Profile	α_w	NRC	SAA	SAK	Shape	125 Hz	250 Hz	500 Hz	1 kHz	2 kHz	4 kHz
625-12-4	0,60	0,65	0,63	C		0,35	0,45	0,50	0,75	0,80	0,65
625-18-6	0,60	0,65	0,63	C		0,35	0,45	0,50	0,80	0,75	0,60
625-23-8	0,60	0,65	0,63	C		0,35	0,45	0,50	0,75	0,75	0,65
625-20-4	0,65	0,60	0,59	C		0,35	0,50	0,55	0,70	0,65	0,55
625-12n25-4	0,60	0,60	0,62	C		0,30	0,50	0,50	0,75	0,75	0,65
625-18n38-6	0,65	0,65	0,63	C		0,35	0,50	0,55	0,75	0,70	0,55

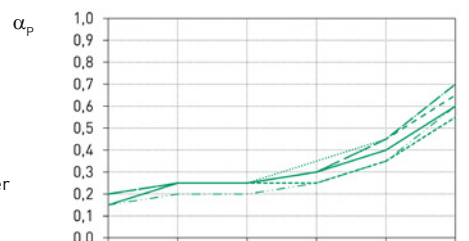
LIGNO® Rippe Q3 _z26/z53/z80_p0/p26/p53_a0

all element heights

Element without absorber layer.
The scoring produces a slight absorption effect.



lower transverse layer
in version **a0**
without absorber

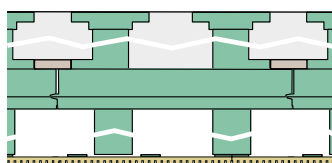


Profile	α_w	NRC	SAA	SAK	Shape	125 Hz	250 Hz	500 Hz	1 kHz	2 kHz	4 kHz
625-12-4	0,30	0,30	0,31	D	H	0,20	0,25	0,25	0,30	0,45	0,65
625-18-6	0,30	0,30	0,30	D	H	0,15	0,25	0,25	0,30	0,40	0,60
625-23-8	0,30	0,30	0,31	D	H	0,20	0,25	0,25	0,30	0,45	0,70
625-20-4	0,30	0,25	0,27	D	H	0,20	0,25	0,25	0,25	0,35	0,55
625-12n25-4	0,35	0,30	0,33	D	H	0,20	0,25	0,25	0,35	0,45	0,70
625-18n38-6	0,25	0,25	0,26	E	H	0,15	0,20	0,20	0,25	0,35	0,60

LIGNO® Rippe Q2i +i120/+i160/+i200

Acoustic absorption varies with the height of the cavity underneath. For details see:

► [Technical data LIGNO® Acoustic light](#)



Online room acoustics calculation for investigating the room acoustics properties of rooms

► www.lignotrend.com/acoustic-calculator

Note: This calculation software merely determines the absorber area required for the described cubature and does not make any statement regarding the location of the absorber areas in the room. The results should therefore be regarded as an orientation and are not a substitute for an expert in room acoustics [e.g. specialist engineer].

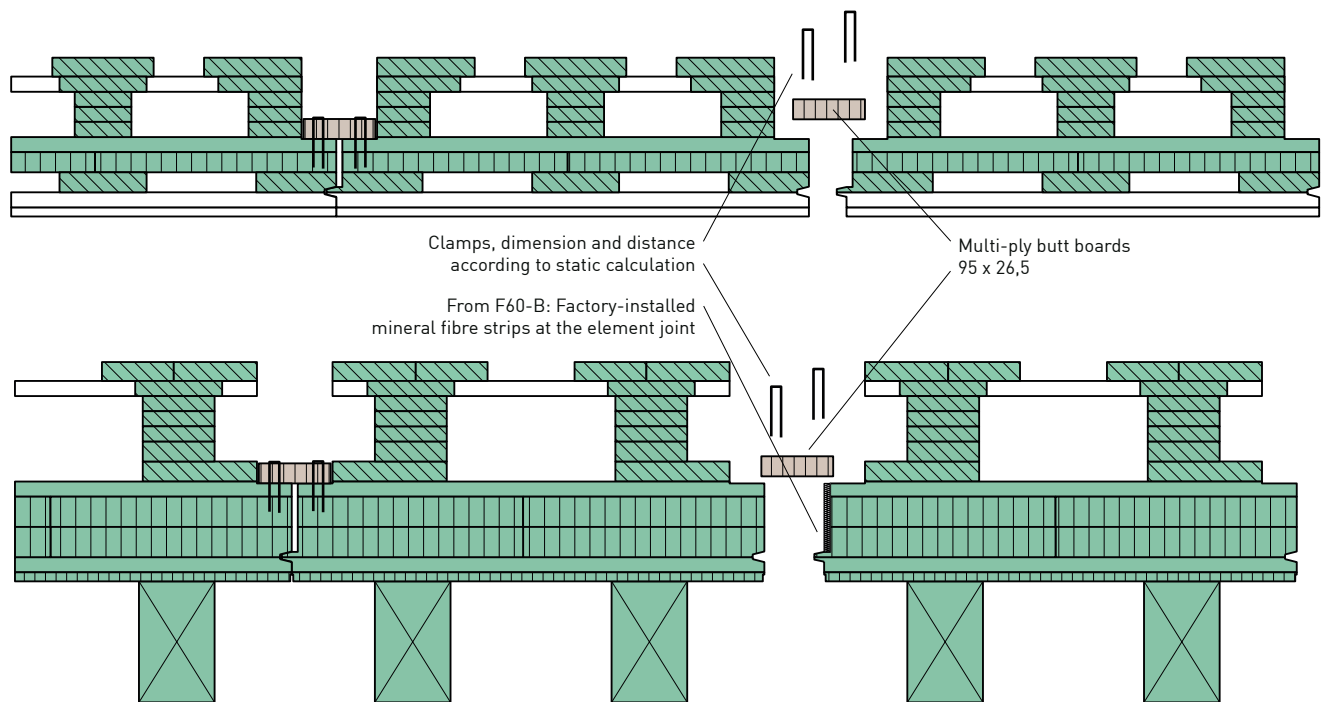
Formation of statically effective plates

Coupling

Coupling is done by means of a butt board at the **lateral butt joint of the element strips**. Multi-ply butt boards (cross-section 95 mm x 26,5 mm) are delivered as standard. Additional stiffening boards or diagonals are not usually necessary.

The butt boards are connected to both adjacent elements with **brackets**, wood screws are used less often (dimension and distance of the connecting means as specified in the static calculation).

The **connection of the plate to the adjacent components** is usually done with **long wood screws (d= 8 mm)**, which are mounted through the bars



The butt boards are used as boards for the transport pallets when delivering. Use the dismantled pallets for the element joint!

Static verification

In particular, the following points must be taken into account when verifying ceiling plates:

- Load-bearing capacity of the elements as well as of butt board and connection means
- Plate edge belt
- Connection joints to neighbouring components
- Resilience of the connection means/plate deformation

Software for static calculation for roof and ceiling plates ► www.lignotrend.com/downloads.

The Technical Dept. is available for support with the verification.

Load capacity values

Butt board C24 (95 mm x 26.5 mm)		acceptable shear flow	R_k	53						kN/m
Clamps		Distance	e	3	5	7,5	10	15	100	cm
	1,80 x 50	acceptable shear flow	R_k	20,63	12,38	8,25	6,19	4,13	0,62	kN/m
	1,53 x 50	acceptable shear flow	R_k	15,80	9,48	6,32	4,74	3,16	0,47	kN/m
Wood screws		Distance	e	10	20	30	50	100	200	cm
	d= 6 mm	acceptable shear flow	R_k	12,6	6,30	4,20	2,52	1,26	0,63	kN/m
	d= 8 mm	acceptable shear flow	R_k	22,2	11,1	7,39	4,44	2,22	1,11	kN/m

Plate characteristic values

LIGNO® Rippe Q2i

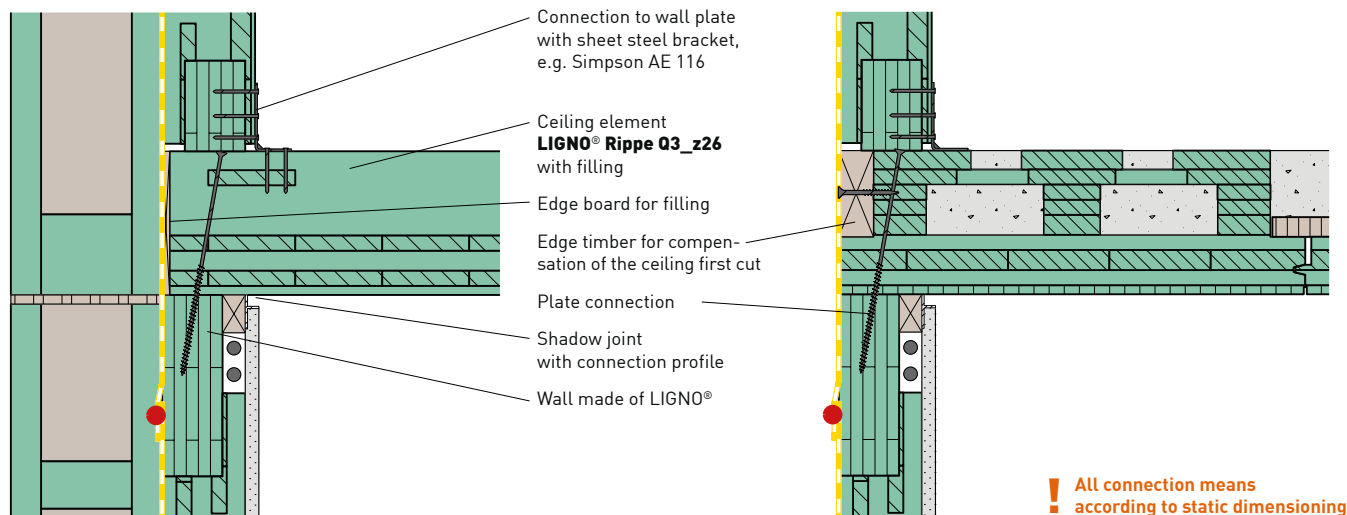
LIGNO® Rippe Q2i						
z26 +i120			z26 +i160		z26 +i200	
$V_{R,k,xy} = 97,0 \text{ kN}$ $GA_{ef} = 36\,161 \text{ kN}$			$V_{R,k,xy} = 97,0 \text{ kN}$ $GA_{ef} = 36\,161 \text{ kN}$		$V_{R,k,xy} = 97,0 \text{ kN}$ $GA_{ef} = 36\,161 \text{ kN}$	
Height	I_z	$M_{R,k,z}$	I_z	$M_{R,k,z}$	I_z	$M_{R,k,z}$
170	193,9	126,3	214,2	139,5		
190	203,8	132,7	224,1	145,9		
210	213,7	139,2	234,0	152,4	254,3	165,6
230	223,6	145,6	243,9	158,8	264,1	172,0
250	233,5	152,1	253,8	165,3	274,0	178,4
270	243,4	158,5	263,7	171,7	283,9	184,9
290	253,3	164,9	273,6	178,1	293,8	191,3
mm	10^3 cm^4	kNm	10^3 cm^4	kNm	10^3 cm^4	kNm
z53 +i120			z53 +i160		z53 +i200	
$V_{R,k,xy} = 104,2 \text{ kN}$ $GA_{ef} = 36\,161 \text{ kN}$			$V_{R,k,xy} = 104,2 \text{ kN}$ $GA_{ef} = 36\,161 \text{ kN}$		$V_{R,k,xy} = 104,2 \text{ kN}$ $GA_{ef} = 36\,161 \text{ kN}$	
Height	I_z	$M_{R,k,z}$	I_z	$M_{R,k,z}$	I_z	$M_{R,k,z}$
190	242,6	158,0	262,9	171,2		
210	252,5	164,4	272,8	177,6	293,0	190,8
230	262,4	170,9	282,6	184,1	302,9	197,2
250	272,3	177,3	292,5	190,5	312,8	203,7
270	282,2	183,7	302,4	196,9	322,7	210,1
290	292,1	190,2	312,3	203,4	332,6	216,6
mm	10^3 cm^4	kNm	10^3 cm^4	kNm	10^3 cm^4	kNm
z80 +i120			z80 +i160		z80 +i200	
$V_{R,k,xy} = 104,2 \text{ kN}$ $GA_{ef} = 36\,161 \text{ kN}$			$V_{R,k,xy} = 104,2 \text{ kN}$ $GA_{ef} = 36\,161 \text{ kN}$		$V_{R,k,xy} = 104,2 \text{ kN}$ $GA_{ef} = 36\,161 \text{ kN}$	
Height	I_z	$M_{R,k,z}$	I_z	$M_{R,k,z}$	I_z	$M_{R,k,z}$
230	301,9	196,6	322,1	209,8	342,4	223,0
250	311,8	203,0	332,0	216,2	352,3	229,4
270	321,7	209,5	341,9	222,7	362,2	235,8
290	331,6	215,9	351,8	229,1	372,1	242,3
mm	10^3 cm^4	kNm	10^3 cm^4	kNm	10^3 cm^4	kNm

Design proposals LIGNO® Rippe Q3

Wall connections

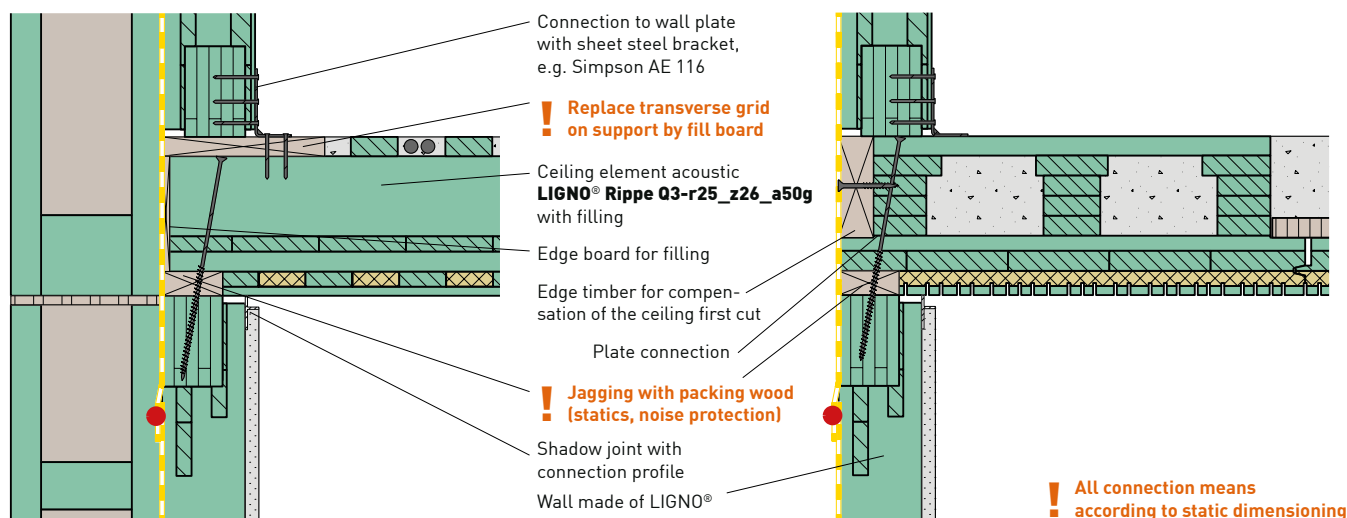
Connection to solid timber wall

Elements with closed surface



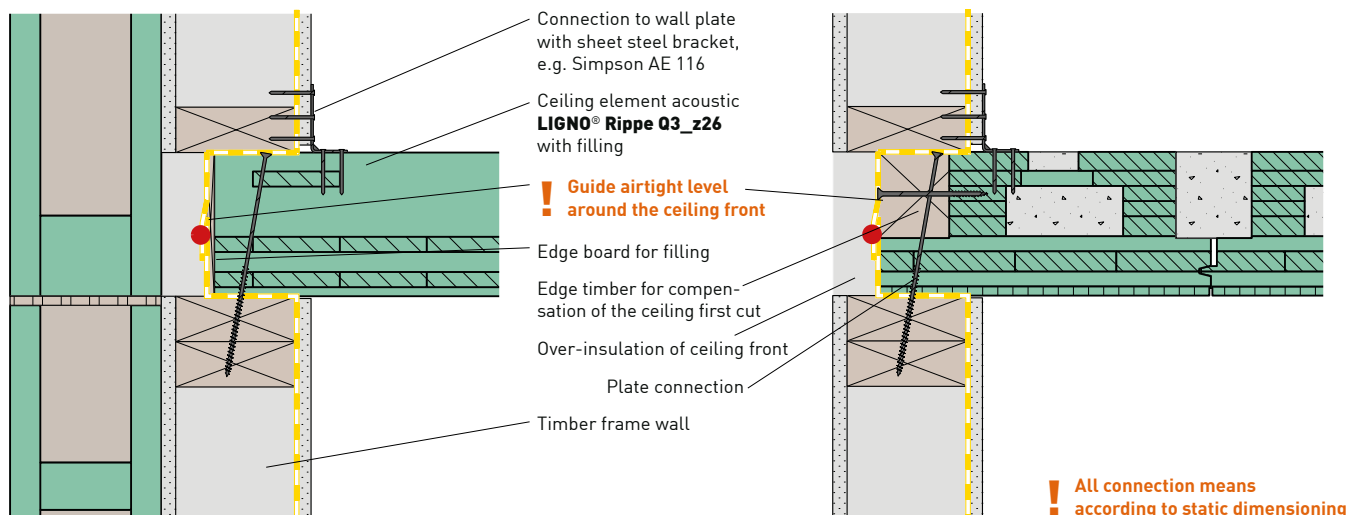
Connection to solid timber wall

Elements with acoustic profile



Connection to timber frame wall

with over-insulation

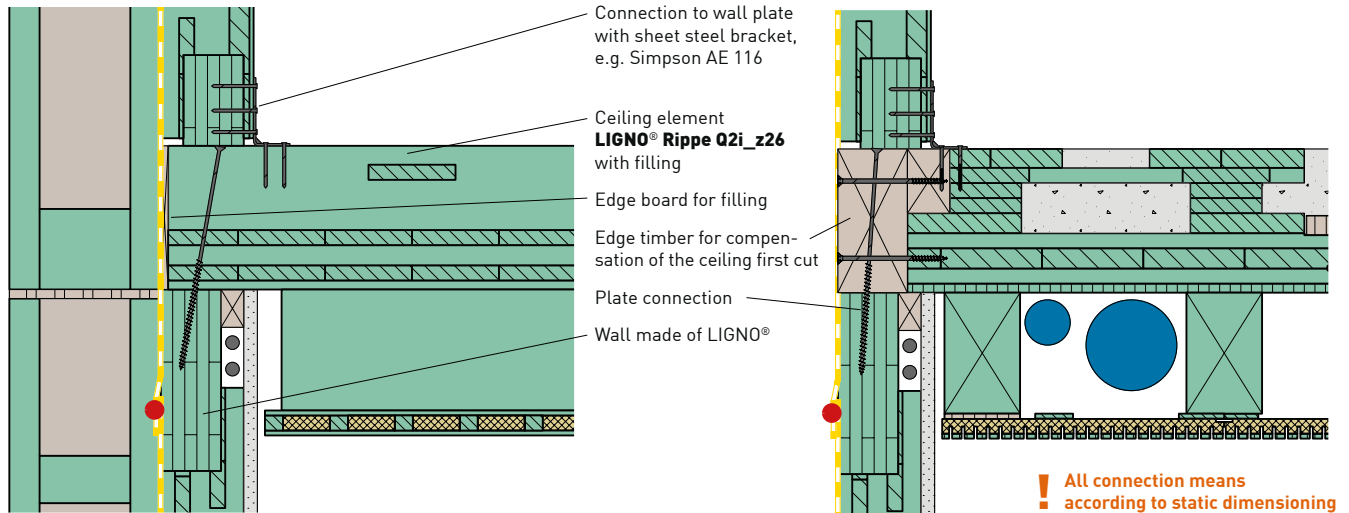


Design proposals LIGNO® Rippe Q2i

Wall connections

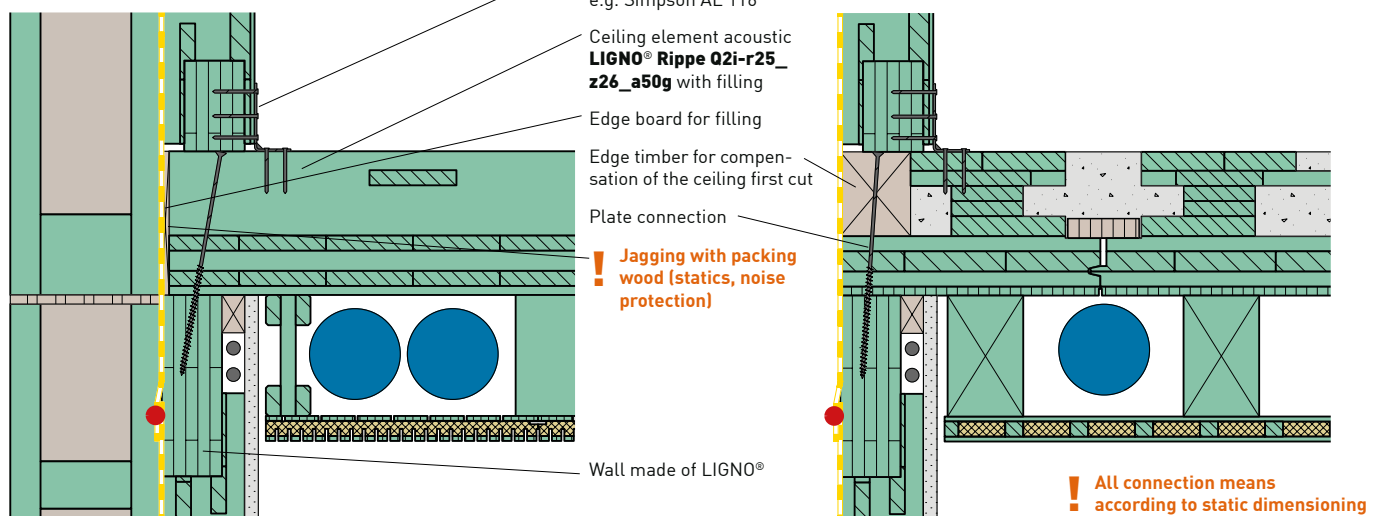
Connection to solid timber wall

Elements with acoustic profile



Connection to solid timber wall

Elements with acoustic profile



Design proposals

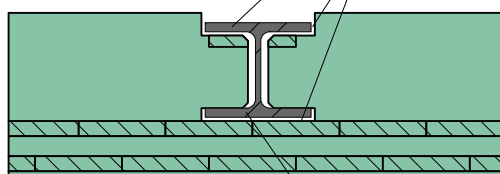
Joists, wall supports

Flush-with-the-ceiling joist (steel profile)

A continuous ceiling element,
for assembly see ► **page 46**

Steel profile according
to static dimensioning

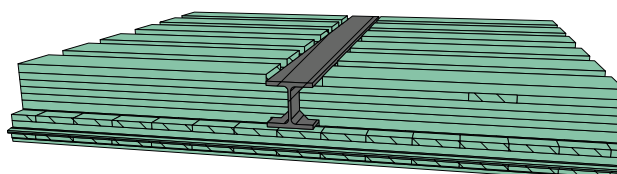
Horizontal slots
(factory binding)



**SOFFIT
RUNS
THROUGH !**

Assembly procedure:

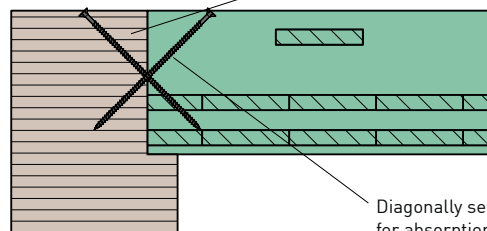
1. Laying on temporary yoke
2. On-site vertical cut for steel bar
3. Insert steel beam and line



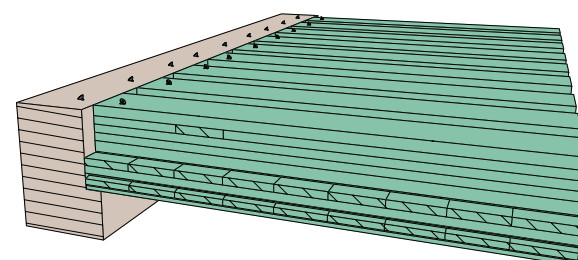
Flush-with-the-ceiling joist (glued laminated timber)

Full-thread screws, diagonal

Glued laminated timber
joist with grooves



Diagonally set full-thread screws
for absorption of the support force



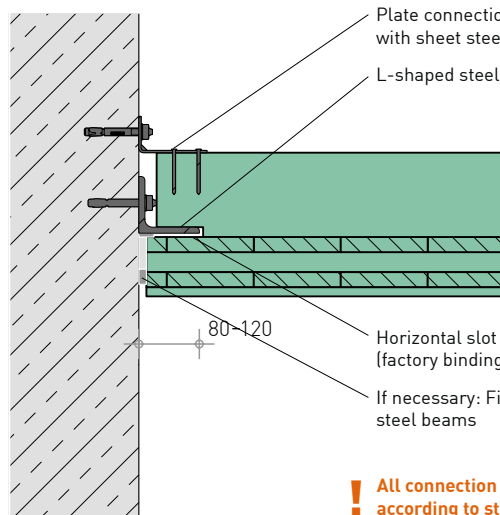
! Joist and connection means
according to static dimensioning

Wall support, concrete wall

with L-shaped steel profile

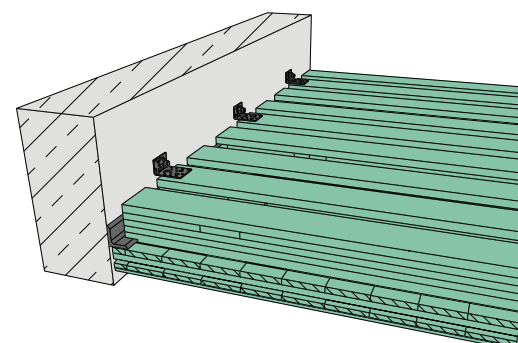
Plate connection
with sheet steel bracket

L-shaped steel profile as support



Horizontal slot and cutback
(factory binding)

If necessary: Fire protection for
steel beams



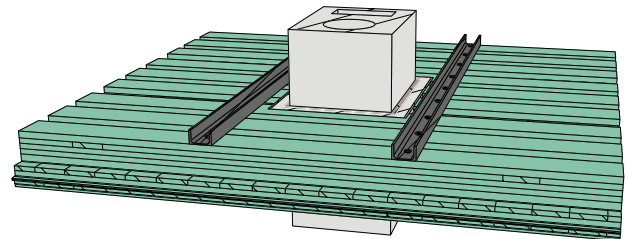
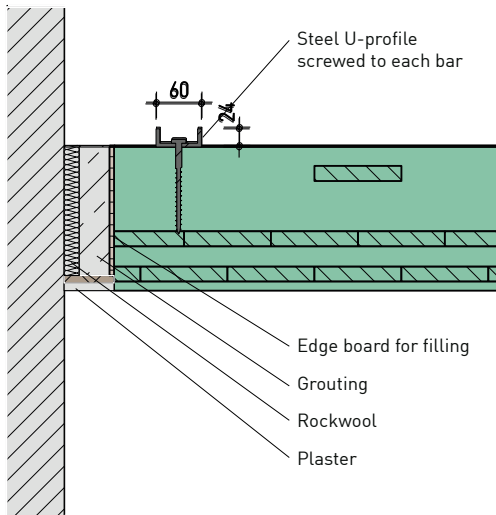
! All connection means
according to static dimensioning

Design proposals

Cut-outs

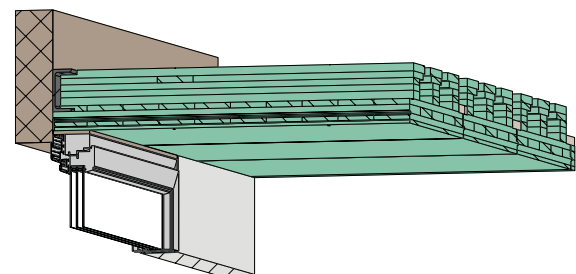
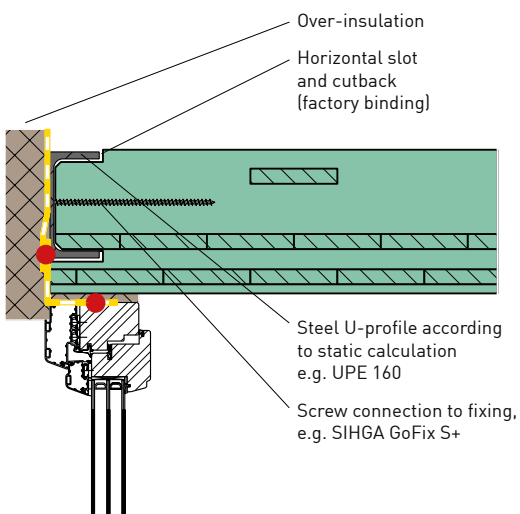
Chimney cut-out

Elements with closed surface



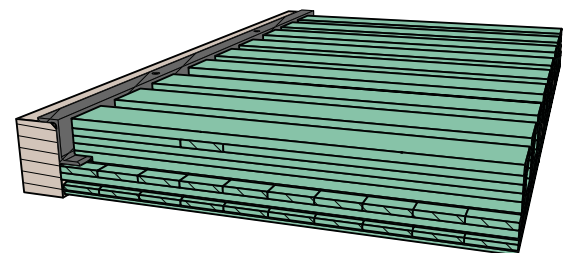
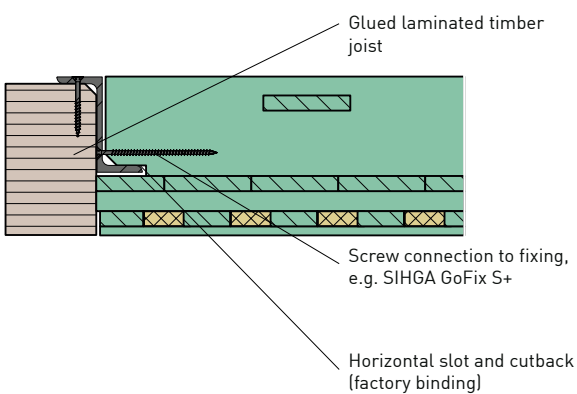
Flush-with-the-ceiling window lintel / edge joist

Elements with closed surface



Flush-with-the-ceiling window lintel / edge joist

Elements with closed surface

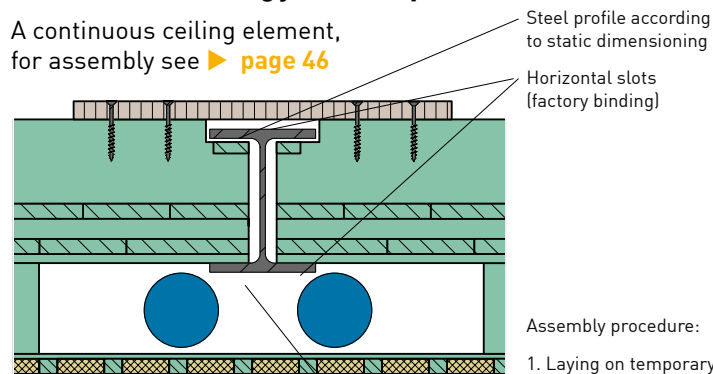


Konstruktionsvorschläge LIGNO® Rippe Q2i

Unterzüge, Wandaufleger

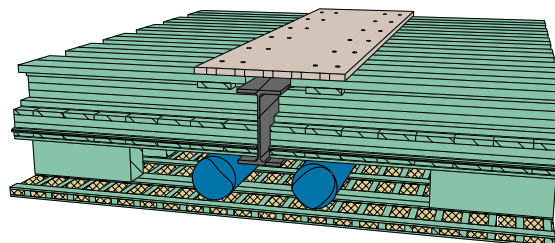
Flush-with-the-ceiling joist (steel profile)

A continuous ceiling element,
for assembly see ► **page 46**



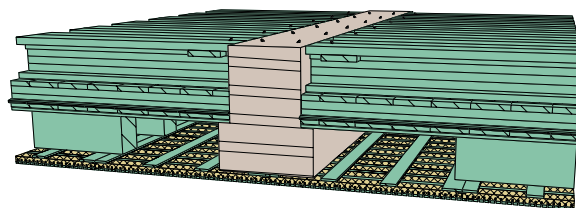
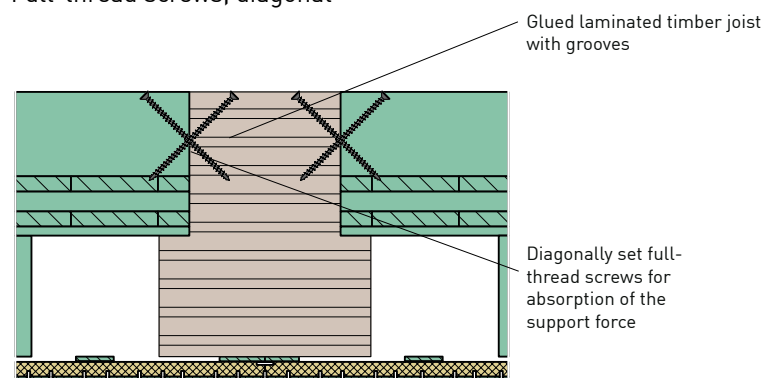
Assembly procedure:

1. Laying on temporary yoke
2. On-site vertical cut for steel bar
3. Insert steel beam and line



Flush-with-the-ceiling joist (glued laminated timber)

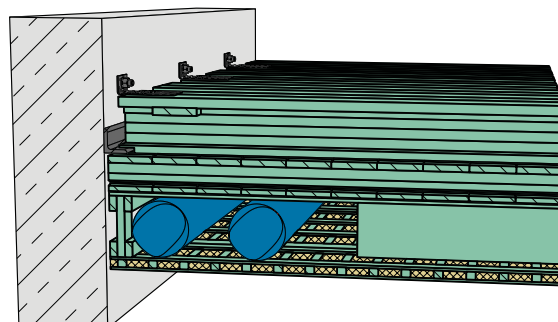
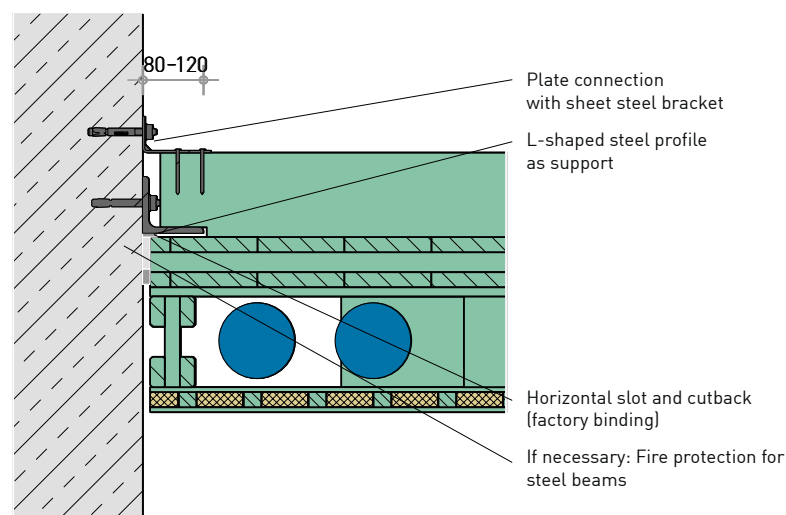
Full-thread screws, diagonal



! Joist and connection means
■ according to static dimensioning

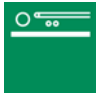
Wall support, concrete wall

with L-shaped steel profile



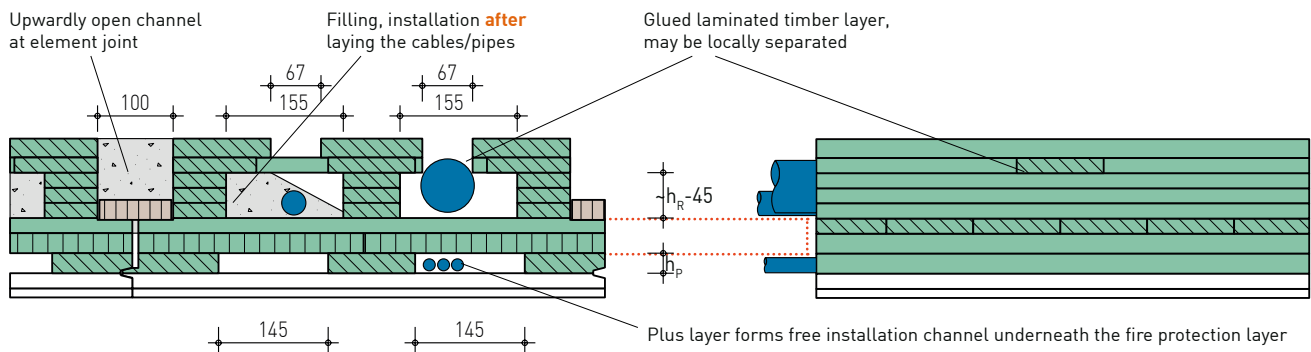
! All connection means
■ according to static dimensioning

Cable/pipe layout Installation options



Longitudinal installation (e.g. LIGNO® Rippe Q3_z26_p26)

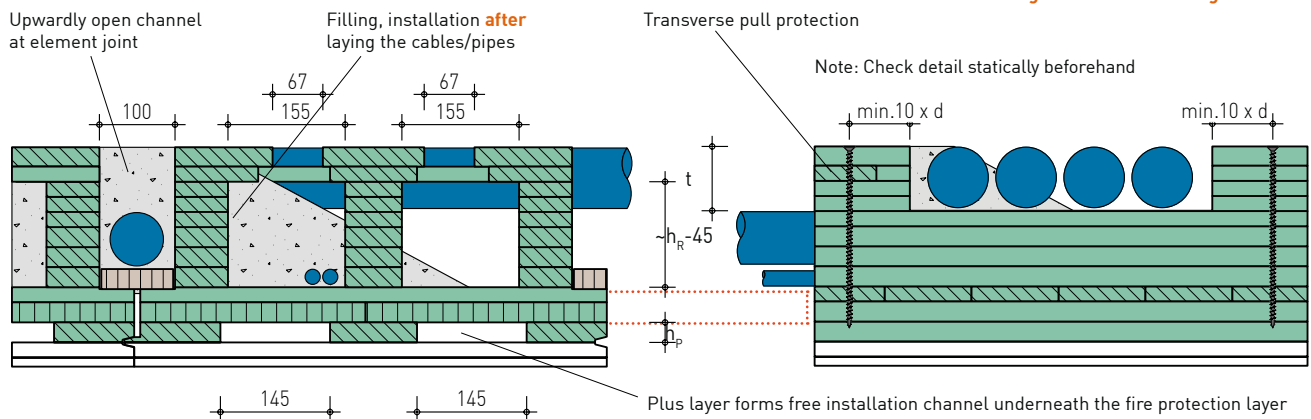
above and below the fire protection layer in existing channels



Longitudinal and transverse installation (e.g. LIGNO® Rippe Q3_z26_p26)

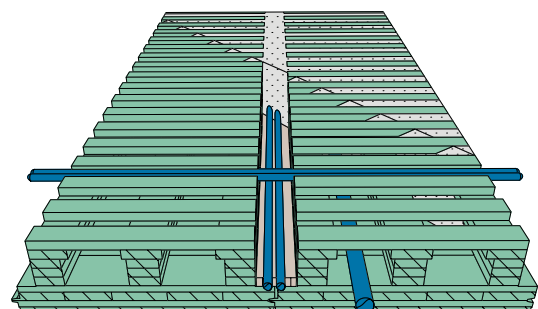
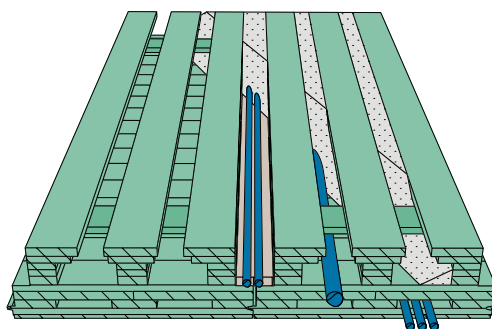
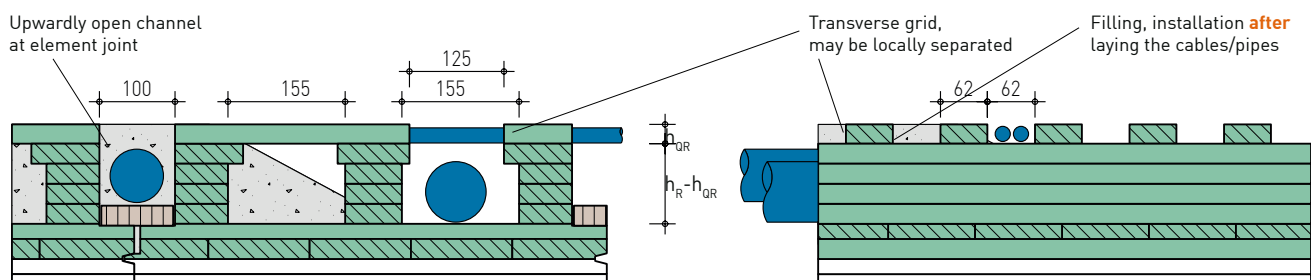
with additional top-sided jaggging and transverse pull protection

! Position and depth of the jaggging are limited – definition must take place through static dimensioning



Longitudinal and transverse installation (e.g. LIGNO® Rippe Q3_r25_z26_p0)

in transverse grid and existing channels, configuration according to [page 8](#)



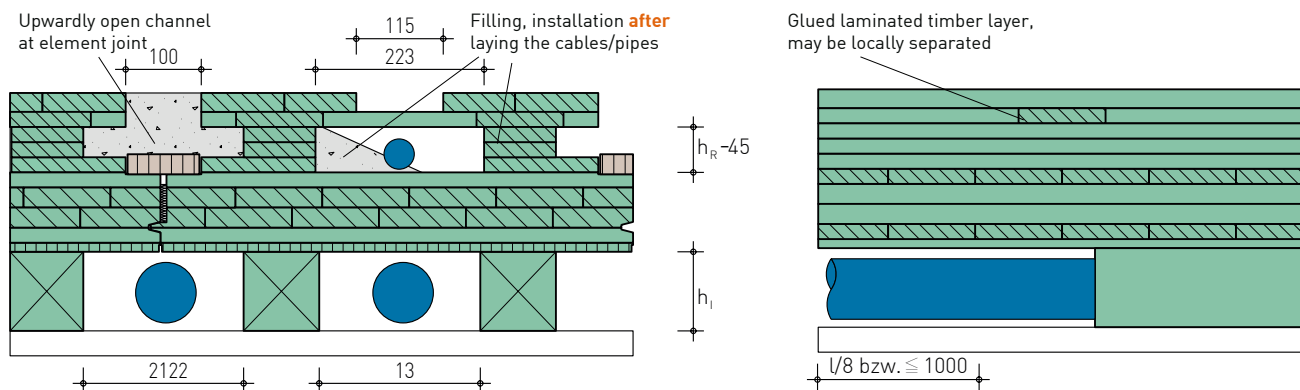
Cable/pipe layout

Installation options LIGNO® Rippe Q2i



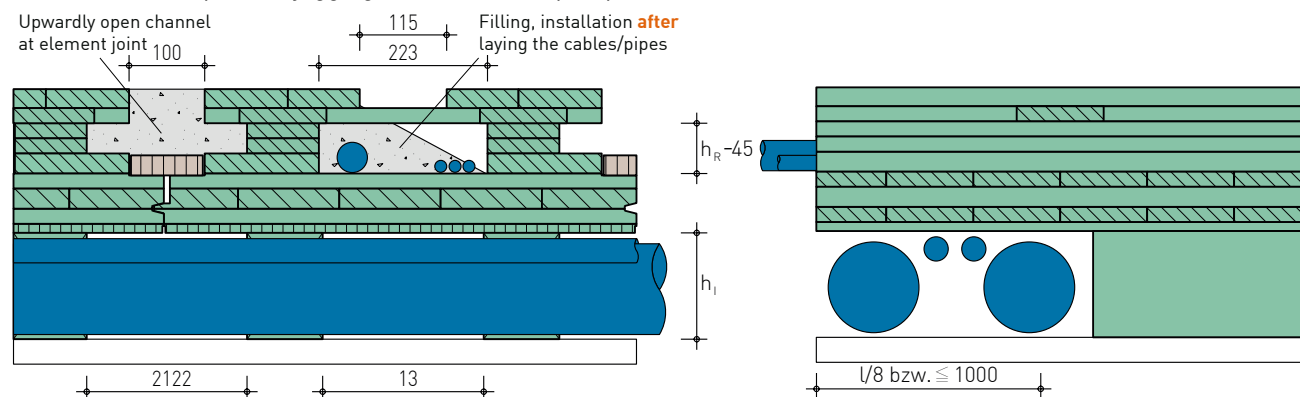
Longitudinal installation (e.g. LIGNO® Rippe Q2i_z53)

above and below the fire protection layer in existing channels



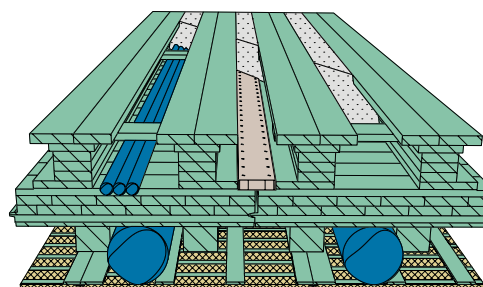
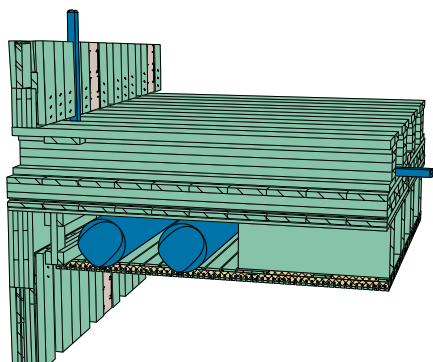
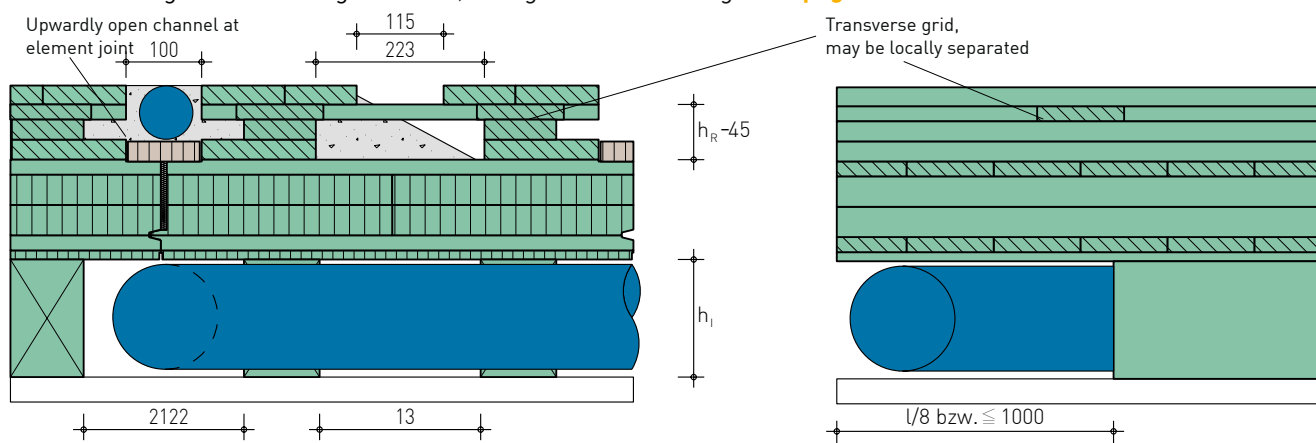
Longitudinal and transverse installation (e.g. LIGNO® Rippe Q2i_z53)

with additional top-sided jaggging and transverse pull protection



Longitudinal and transverse installation (e.g. LIGNO® Rippe Q2i_z80)

in transverse grid and existing channels, configuration according to [page 8](#)



Cable/pipe layout

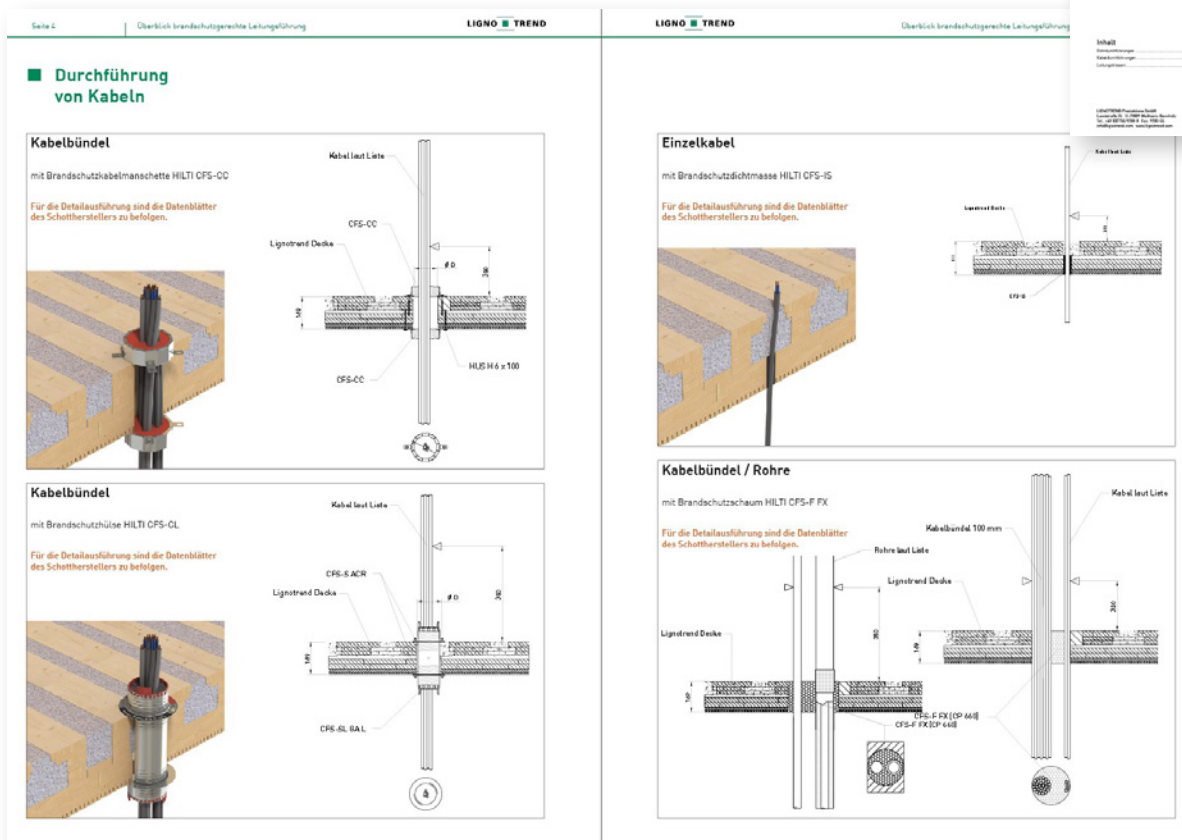
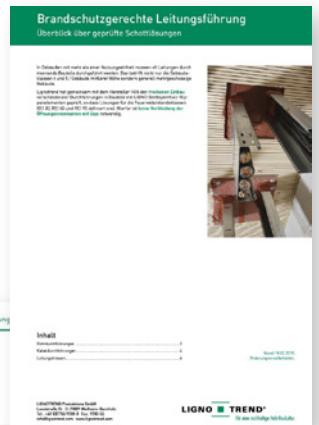
Fire protection compatible bulkhead



Tested detailed solutions

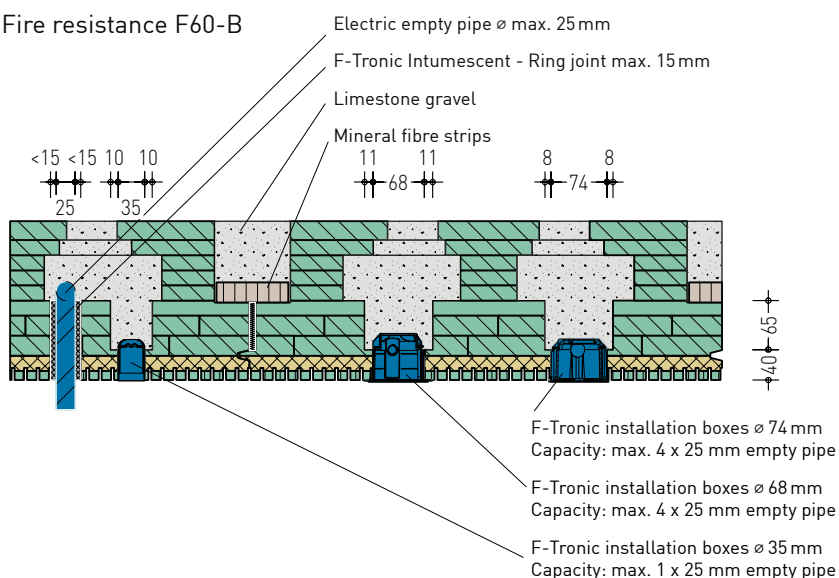
For the feeding of cables/pipes of various types through ceiling components of the fire resistance classes REI 60 and REI 90, tested solutions were developed with the bulkhead manufacturer HILTI. For a detailed report, see

► **Data sheet "Fire protection compatible cable/pipe layout"**



Fire protection socket box F-Tronic (e.g. LIGNO® Rippe Q3_z53_p0)

Fire resistance F60-B

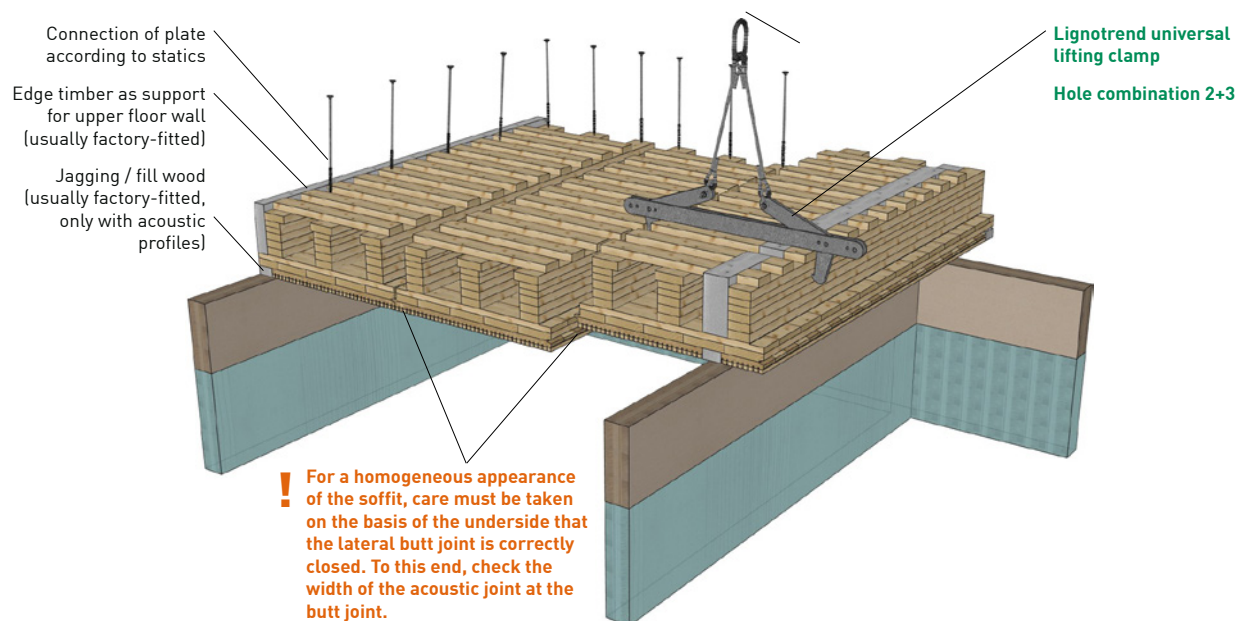


Assembly procedure general



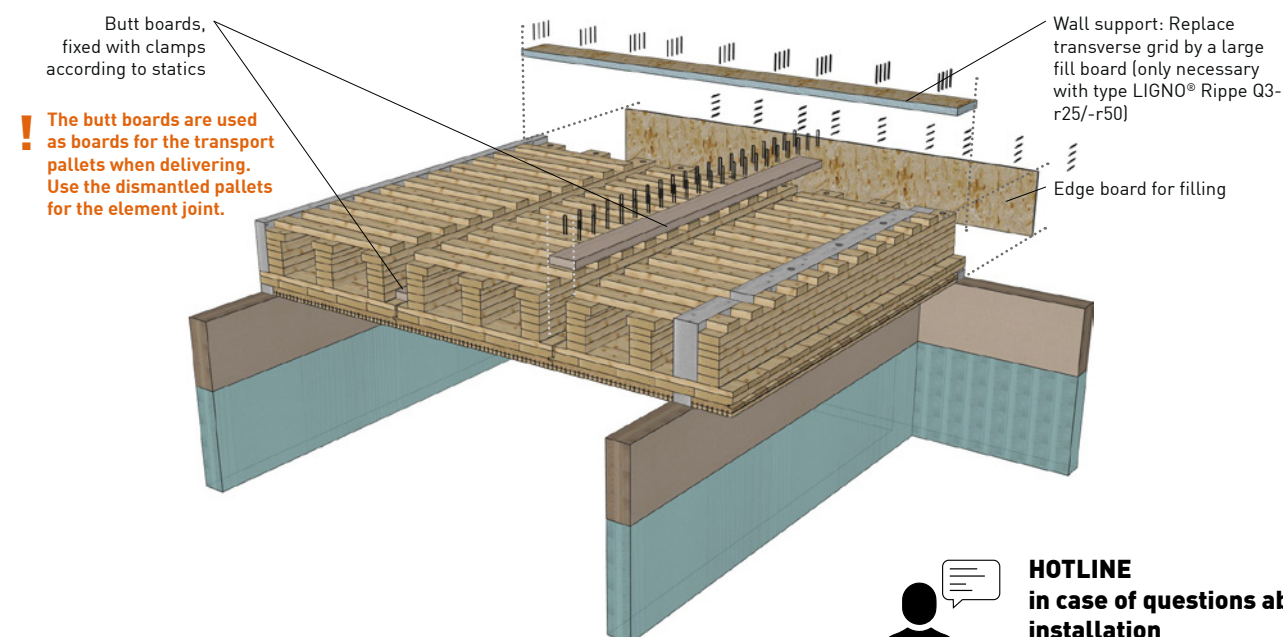
Step 1: Laying

The ceiling elements are laid strip-wise and pulled together laterally – if necessary, a rafter or a clamp can be used as an aid. After aligning the elements, each element is fixed to the walls.



Step 2: Plate formation

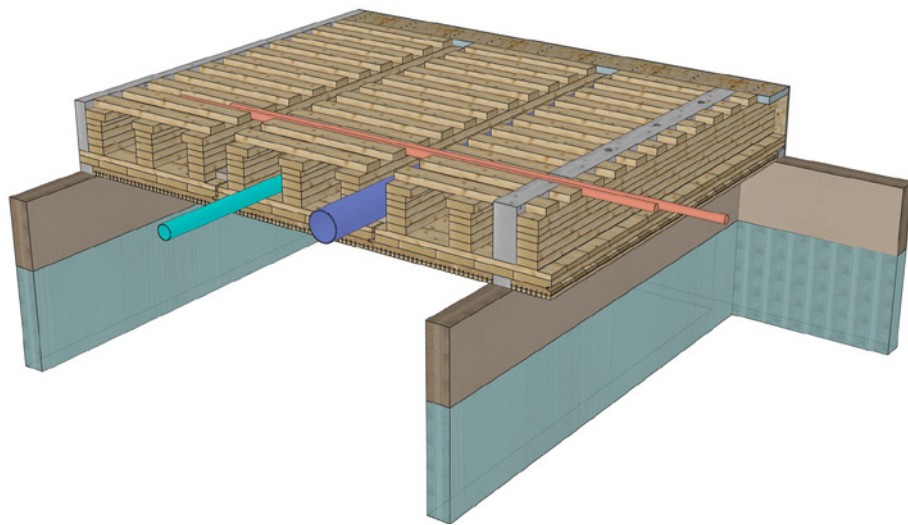
After checking the soffit, the butt boards can be inserted and fixed (see ► page 33). If not factory-fitted, edge boards are attached to prevent the filling from flowing out later. The following storey can be erected.



Step 3: Installation of cables/pipes (after completion of the building shell)

The cables/pipes are installed in the longitudinal and transverse channels.

For available installation area, see ► [page 41](#).



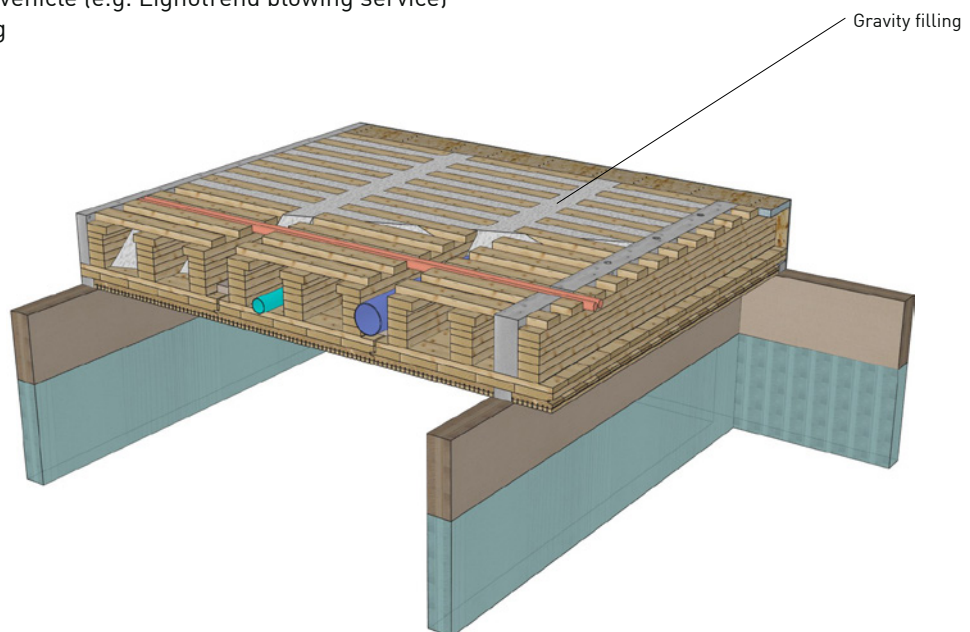
Step 4: Gravel filling and ceiling construction

After installing the cables/pipes, the cavities are filled and the floor structure is installed with impact sound insulation and covering. Please note the material specifications for tested noise protection characteristic values, see

► [page 25](#).

Installation procedure for limestone gravel:

- Blowing in from silo vehicle (e.g. Lignotrend blowing service)
- Pouring from big bag
- Bagged goods



Assembly procedure

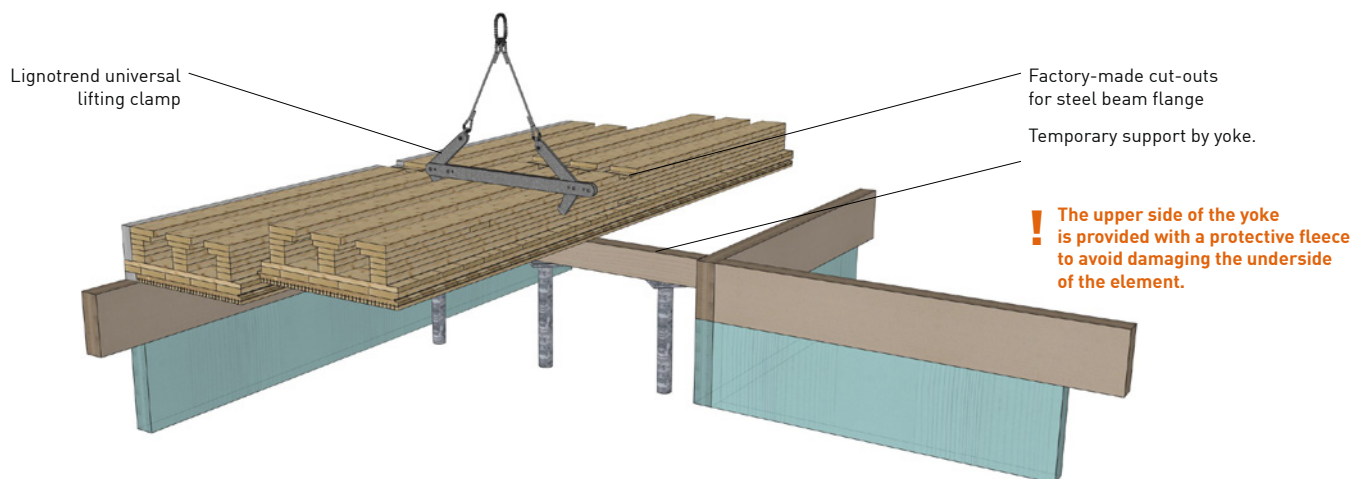
Flush-with-the-ceiling steel girders



Step 1: Yoke preparation and installation

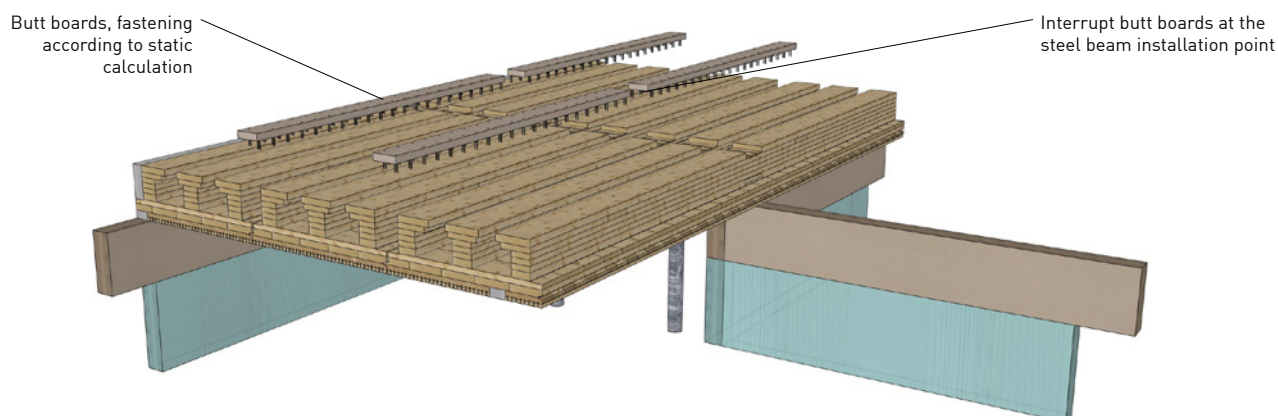
A yoke is erected and levelled at the hypothetical support height in the axis of the steel beam that is to be installed later. Subsequently, the ceiling elements can be installed following the normal procedure.

For construction details, see ► [page 38](#).



Step 2: Fixing the ceiling

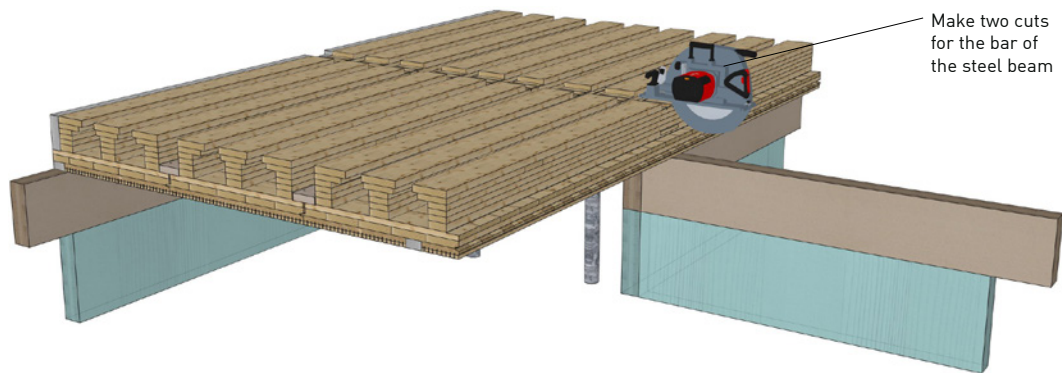
The ceiling plate is fixed to the wall construction, butt boards installed.



HOTLINE
in case of questions about
installation
+49 7755 9200-70

Step 3: Cut for steel bar

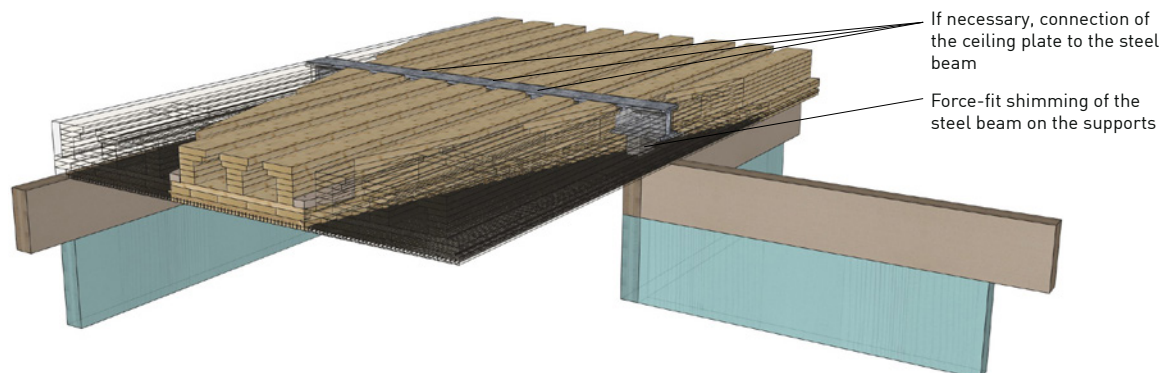
For the installation of the steel profile, the ceiling elements in the beam axis are separated on site.



Step 4: Support of steel beam, removal of yoke

The steel beam is shimmed with a force fit at its support points. If statically foreseen, the ceiling plate is connected via the steel beam.

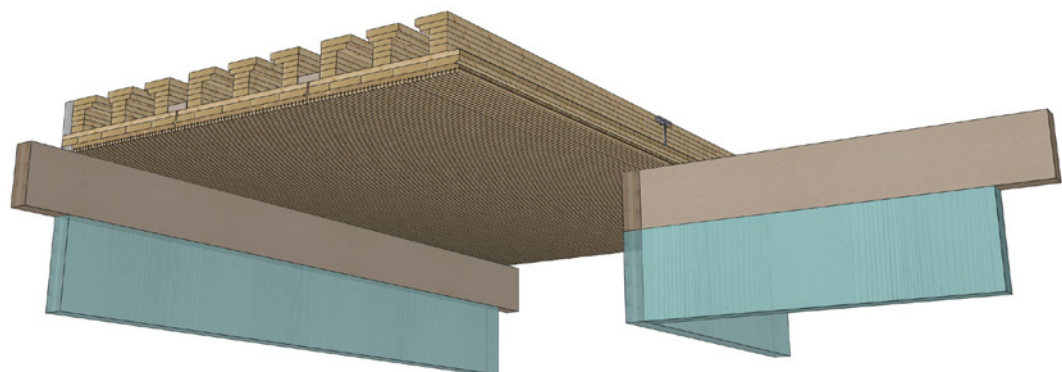
The yoke can be removed.



Step 5: Result: Continuous soffit

Without changing the laying direction, a continuous soffit is created.

The steel beam is located, protected against fire, behind the fire protection layer; coating is not necessary.



Processing instructions

Incoming goods / unloading

- Unload the elements one by one
- Never transport loads above people.

Unloading with fork-lift truck:

- Use a fork-lift truck only if the elements are on pallets or have no visible surface.
- Recommended for short elements up to a length of 6 metres (risk of sagging).
Use a crane to unload longer elements.
- Unload only on a level surface.
- Set the forks as far apart as possible.
- Make sure the fork-lift truck has a sufficient load capacity and that its forks are long enough.



Unloading with a crane:

- Ensure stability and a sufficient load capacity.
- Use only intact attachment and load lifting devices.
- Observe the maximum working load limit of all individual components.
- Never stretch textile attachment devices over sharp edges; use edge protectors if necessary.
- Do not stretch chain slings or wire ropes over the visible surface.



If using Würth transport anchors:

- Always attach transport anchor bolts vertically, without diagonal pull.
(Risk of overloading the transport anchor bolts or pulling them out)
- Always attach all factory-fitted transport anchor bolts for lifting and transporting.
- Use a cross beam with load compensation if there are more than two transport anchor bolts per element side.

If using textile attachment devices (e.g. lifting straps, round slings):

- Suitable only for single elements!
- Attach to the element in at least two places.
When doing this, keep at least 1 metre from the abutting edge and the centre of gravity.
- If necessary, lay a board under the element over its entire width so that the attachment device is not pulled directly over the outer edge of the visible surface.

If using LIGNO® lifting clamps:

- Suitable only for single elements!
- Adjust the lifting clamps to the individual element width.
- Attach two lifting clamps to the element.
- Always attach lifting clamps vertically, no diagonal pull. (Risk of the handle being unhooked or torn out)

Intermediate storage

- Store protected against splash water and level on suitable support wedges
- Protect against moisture and long-term solar irradiation
- No long-term outdoor storage!
(also not under foil, otherwise danger of formation of dew and mould!)



Assembly

- To protect the visible surface, use only the illustrated or equivalent lifting tools
- For protection against dirt, wear clean gloves when assembling



Weather protection

- **Keep a large tarpaulin at the ready (for use in case of thunderstorms, for example)**
- **Apply the first sealing layer (e.g. weatherproof vapour barrier) as soon as possible after assembly.**

Coupling to the plate

- Fastening with clamps according to statics, see also ► **page 24**. Plate connection to wall construction with screws according to statics.
- The butt boards are used as boards for the packaging pallets when delivering.
Use the dismantled pallets for the element joint.

Important note:

- **When installing elements with acoustic profile, attention must be paid to the width of the acoustic joint in the butt joint.**
- **Before fixing each element: check the butt joint from the underside of the ceiling!**

In addition, the general application notes on Lignotrend cross-laminated timber products are to be observed.

► **Assembly hotline +49 (0) 77 55 – 92 00-0**